

Dear Editor Mario Parise:

Thanks very much for your comments and revisions. We have carefully read through all the comments and made proper revisions.

Our responses to your comments and some additional revisions are listed below. We greatly appreciate your time and efforts to improve our manuscript for publication.

Yours sincerely

Bin Zeng

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A point-by-point response to the editor

Comments to the Author:

Some revisions are still necessary before acceptance of the article. Even though the English language has improved with respect to the original version, there are still some unclear points, where the Authors need to clarify the language. Please refer to the accompanying file to take into account all the indications and comments on the revised version

1. Language revisions in the manuscript.

Response: We have read through all the Language revisions (Sixty-five places) by editor, and revised all of them as suggested.

2. Comments for lines 77, 83, 221-223, 312-313, and Fig. 3.

Response: All these five comments indicated that description about the different Formations, Members and lithology were lacked in the geological part of the text. So we added a new paragraph (new lines 78-90) to supply the information:

The main development period of the research area consists of strata from the Hetaoyuan, Liaozhuang, and Fenghuangzhen Formations, from

the oldest to the youngest, respectively. The Hetaoyuan Formation of Paleogene consists mainly of dolomite, muddy dolomite, mudstone, dolomitic mudstone, sandy conglomerate, and siltstone. The third segment in the Hetaoyuan Formation is composed of thick mudstone interlayered with sandy conglomerate, as well as thin layers of shale, muddy dolomite and glauber salt. The second segment is composed of mudstone interlayered with muddy dolomite and dolomite, as well as small amount of trona. The first segment consists of mudstone, muddy dolomite, dolomite, shale, siltstone and trona. The upper part of the Liaozhuang Formation of Paleogene consists of mudstone interlayered with gypsum, while the lower part consists of alternating layers of mudstone and sandy conglomerate. The Fenghuangzhen Formation of Neogene and Quaternary consist of alternating layers of sandy conglomerate and sandy clay (Shi et al., 2013). The detailed information about strata, lithology, aquifer, and the position of different ore beds in the research area are shown in Fig. 3.

3. Comments for lines 63-65: This sentence seems incomplete to me.

Response: We reedited the sentences as follow in new lines 64-70:

Since the groundwater inrush hazard involved a wide geographic area and the inrush source was quite hard to distinguish due to the multi-layer distribution of the different ore bodies and the complexity of

the inrush water component, a targeted treatment program to stop the water inrush and mitigate the groundwater pollution were needed urgently in research region. Therefore, the source and channel of the inrush water were taken as the research emphasis in this study.

4. Comments for lines 254-255: What do you mean by this? Unclear

Response: We reedited the sentences as follow in new lines 271-273:

The depth of the trona production well rupture was 234 m, and the gypsum deposit was developed at the depth of 134-338 m, so while the leakage of the trona brine flowed through the gypsum deposit, reactions would occur as shown in Eqs. (7) and (8).

5. Comments for lines 292: I do not understand what you mean by stratum

Response: We reedited the sentences as follow in new lines 309-310:

Table 3 shows that when the trona brine flowed through the bedrock of Hetaoyuan, Liaozhuang, Fenghuangzhen Formation and shallow groundwater successively...

6. Comments for lines 337-338: Very unclear. Please check and rephrase

Response: We reedited the sentences as follow in new lines 356-357:

Thus, the water-conducting channel, that the leakage brine flows

along, is probably the structure fissure zone or the abandoned gypsum exploitation well.

The author also made following additional revisions:

- The abbreviations of some journals in the references list have been revised.

A marked-up manuscript version

Mechanism of groundwater inrush hazard caused by solution mining in a multilayered rock salt mining area: A case study in Tongbai, China

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1 ABSTRACT

2 The solution mining of salt mineral resources may contaminate groundwater and lead to water
3 inrush out of the ground due to brine leakage. ~~Taking~~ Through the example of a serious groundwater
4 inrush hazard in a large salt mining area in Tongbai County, China, ~~as an example,~~ this study mainly
5 aims to analyze the source and channel of the inrushing water. The mining area has three different types
6 of ore beds including trona (trisodium hydrogencarbonate dihydrate, also sodium
7 sesquicarbonate dihydrate, with the formula $\text{Na}_2\text{CO}_3 \cdot \text{NaHCO}_3 \cdot 2\text{H}_2\text{O}$, it is a non-marine evaporite
8 mineral), glauber (sodium sulphate, it is the inorganic compound with the formula Na_2SO_4 as well as
9 several related hydrates) and gypsum (a soft sulphate mineral composed of calcium sulphate dihydrate,
10 with ~~the~~ chemical formula $\text{CaSO}_4 \cdot 2\text{H}_2\text{O}$). Based on ~~the characterizing of~~ characterization of the
11 geological and hydrogeological conditions, the hydrochemical data of the groundwater at different
12 points and depths were used to analyze the pollution source and the pollutant component from single or
13 mixed brines by using physical-chemical reaction principle analysis and hydrogeochemical simulation
14 method. Finally, possible leakage brine conducting channel to the ground was discussed from both the
15 geological and artificial aspects. The results reveal that the brine from the trona mine is the major
16 pollution source; there is a NW-SE fissure zone ~~in the NW-SE direction~~ controlled by the geological
17 structure that provides the main channels for the leakage brine to flow into the aquifer around the water
18 inrush regions, ~~and a~~ with the large number of waste gypsum exploration boreholes ~~are being~~ the
19 channels that supply the polluted groundwater inrush out of the ground. This research can offer a
20 valuable reference for avoiding and assessing groundwater inrush hazards in similar rock salt mining
21 areas, which is advantageous for both groundwater quality protection and public health.

22 1. Introduction

23 Solution mining is commonly used in salt mine exploitation, as salts are soluble in water. In this
24 method, high-pressure and -temperature water with low salinity is injected into a mineral deposit
25 through production wells to dissolve the mineral salts. After being drawn from the wells, the soluble salt
26 is purified and further processed. However, the high-pressure and -temperature water used in this
27 process not only dissolves minerals but also cause fractures in the strata, which usually results in
28 hazards, such as brine leakage or groundwater inrush. In this situation, drinking groundwater for the
29 public is normally polluted following groundwater inrush, [thus](#) creating a hazard and threatening the
30 health of local residents.

31 Many scholars (Clark and Fritz, 1997; Liu et al., 2015; Wu et al., 2016) have studied groundwater
32 inrush hazards in both coal and metal mines, and some adopted methods are as follows: the use of water
33 level/temperature criterion (Yuan and Gui, 2005; Ma and Qian, 2014), stochastic simulation
34 (Fernandez-Galvez et al., 2007), numerical simulation (Liu et al., 2009; Kang et al., 2012; Shao et al.,
35 2013; Houben, et al., 2017), water chemical analysis (isotope analysis, water quality type correlation
36 analysis) (Robins, 2002; Fernandez et al., 2005; Hu et al., 2010; Cobbina et al., 2015; Lee et al., 2016;
37 LeDoux et al., 2016), multivariate statistics (discriminant analysis, clustering analysis) (Chen and Li,
38 2009; Lu, 2012), fractional advection dispersion equations (Ramadas et al., 2015) and nonlinear
39 analysis (fuzzy mathematics, grey correlation analysis, etc.) (Hao et al., 2010; Gao, 2012). However,
40 due to the particularity of the solution mining method and the complex chemical-physical reactions
41 during the high-pressure and -temperature mining process, researches regarding solution mining were
42 mainly focused on mining techniques (Jiang and Jiang, 2004; Kotwica, 2008; Namin et al., 2009),
43 mining cavity stability analysis and sinkhole problems (Staudtmeister and Rokahr, 1997; Bonetto et al.,
44 2008; Ezersky et al., 2009; Goldscheider and Bechtel, 2009; Closson and Abou Karaki, 2009; Vigna et

45 al., 2010; Frumkin et al., 2011; Ezersky and Frumkin, 2013; Qiu, 2011; Blachowski et al., 2014), and
46 geohazards particularly in karst areas due to human-induced underground caving (Waltham and Fookes
47 2003; Parise and Gunn 2007; Zhou and Beck 2011; Parise and Lollino 2011; Lollino et al., 2013;
48 Gutierrez et al., 2014; Parise et al., 2015), but rarely on source and channel analysis of inrush water in a
49 solution mining accident.

50 The study case of rock salt mining area is located in Tongbai County, Henan Province, China. This
51 mining area has the second largest trona reserves in the world, while its glauber salt reserves reach 45
52 million tons. Since trona and glauber salt were put into production in 1990 with single- and double-well
53 convection mining as the main producing method, five inrush points appeared in the town of Anpeng,
54 Tongbai County, from June 2011 to May 2013. Among these five inrush points, four (Y1~Y4) were
55 long-term (longer than 2 years) inrush points with stable discharge, while one (Y-5) was a sudden inrush
56 point (as shown in Fig. 1 and Fig. 2). Almost 200 m³ of mud and sediment erupted out of the ground at
57 the Y-5 point on 1 February 2013. The area of the inrush point was ~4 m²; the average water inflow was
58 20-30 m³/d while the greatest inflow reached 200 m³/d. The water inrush lasted for approximately three
59 months. During the Y-5 inrush accident, according to the field investigation, a trona production well
60 named "S02," ~~which is~~ [located](#) 200 m far from the inrush point, broke at a depth of 234 m and remained
61 broken for a long period of time. It was repaired on 15 March 2013. During the entire water inrush
62 process, the groundwater inrush led to a phenomenon of salinization at the house base of many villagers,
63 and made water in many residents' wells no longer drinkable.

64 Since the groundwater inrush hazard involved a wide geographic area and the inrush source was
65 quite hard to distinguish due to the multi-layer distribution of the different ore bodies and the
66 complexity of the inrush water component, [a targeted treatment program to stop the water inrush and](#)
67 [mitigate the groundwater pollution were needed urgently in research region](#). Therefore, ~~in order to put~~

68 ~~forward a targeted treatment program to stop the water inrush as soon as possible, and mitigate the~~
69 ~~groundwater pollution in research region,~~ the source and channel of the inrush water were taken as the
70 research emphasis in this study. Furthermore, this research can provide a valuable reference for avoiding
71 and assessing groundwater inrush hazards in similar rock salt mining areas, which is advantageous for
72 both groundwater quality protection and public health.

73 **2. Geological and hydrogeological setting**

74 ***2.1. Geological conditions***

75 The mining area is located in northwestern Tongbai County. The landscape is characterized by
76 hollows and ridges, with an elevation ranging from 140 to 200 m above sea level. ~~The strata, lithology,~~
77 ~~aquifer, and the position of different ore beds in the research area (Shi et al., 2013) are shown in Fig. 3.~~

78 The main development period of the research area consists of strata from the Hetaoyuan,
79 Liaozhuang, and Fenghuangzhen Formations, from the oldest to the youngest, respectively. The
80 Hetaoyuan Formation of Paleogene consists mainly of dolomite, muddy dolomite, mudstone, dolomitic
81 mudstone, sandy conglomerate, and siltstone. The third segment in the Hetaoyuan Formation is
82 composed of thick mudstone interlayered with sandy conglomerate, as well as thin layers of shale,
83 muddy dolomite and glauber salt. The second segment is composed of mudstone interlayered with
84 muddy dolomite and dolomite, as well as small amount of trona. The first segment consists of mudstone,
85 muddy dolomite, dolomite, shale, siltstone and trona. The upper part of the Liaozhuang Formation of
86 Paleogene consists of mudstone interlayered with gypsum, while the lower part consists of alternating
87 layers of mudstone and sandy conglomerate. The Fenghuangzhen Formation of Neogene and
88 Quaternary consist of alternating layers of sandy conglomerate and sandy clay (Shi et al., 2013). The
89 detailed information about strata, lithology, aquifer, and the position of different ore beds in the research
90 area are shown in Fig. 3.

91 According to geologic references and field investigation, in the northeastern mining area, a hidden
92 east-west oriented fault ~~is developed~~develops at the bottom of the first segment of the Hetaoyuan
93 Formation, and another four, hidden, south-north oriented faults ~~are developed~~develop at the bottom of
94 the second segment of the Hetaoyuan Formation. These five faults are outside the scope of trona mine,
95 so they have little effects on the ore bed. A few small-scale hidden faults ~~are developed~~develop at the
96 bottom of the third segment of the Hetaoyuan Formation, although within the scope of the glauber salt
97 mine, they have little effects on the glauber salt ore bed which is distributed at the top of the first
98 segment of Hetaoyuan Formation. A hidden east-west oriented fault is developed at the bottom of the
99 Liaozhuang Formation in the range of the glauber salt mine, but it has little effects on the glauber salt
100 mine because of its small scale.

101 **2.2. Hydrogeological conditions**

102 The groundwater in the mining area can be divided into pore water in the loose rock mass and
103 bedrock fissure water according to the lithology and hydrogeological features. In the upper part of the
104 Liaozhuang Formation, a mudstone interbedded with gypsum is considered a relative weak permeable
105 stratum especially under the condition of high-pressure and -temperature water injection during the
106 mining period. The shallow aquifer is unconsolidated pore water above this weak permeable stratum,
107 while the deep aquifer is a bedrock fissure beneath this weak permeable stratum.

108 The flow direction of the shallow groundwater is controlled by the regional terrain. Taking the
109 underground watershed as the boundary, the groundwater on the south side of the watershed is mainly
110 flowing from northeast to southwest with the Yanhong River as the drainage base , while the
111 groundwater on the north side of the watershed is mainly flowing from south to north with the Xia
112 River as the drainage base. The deep groundwater is in relatively closed burial conditions, with slow
113 velocity, and nearly the same flowing direction as the shallow groundwater. The water inflow of a single

114 well with poor water content is approximately 100 m³/d, while it can reach ~~from~~ 1000-2000 m³/d if it
115 has rich water content. The annual amplitude of the groundwater level is from 2 to 4 m, while the depth
116 is stable at 2.3-4 m. Residents in Anpeng use groundwater as their drinking water, which comes from
117 wells ~~and is from~~ in the porous aquifer.

118 Gypsum mainly occurs ~~on~~ at the top of the Liaozhuang Formation, glauber salt occurs in the third
119 member of the Hetaoyuan Formation, and the trona occurs at the bottom of the second member of the
120 Hetaoyuan Formation, as well as on top of the first member of the Hetaoyuan Formation (Fig. 3). The
121 surrounding rocks of every mineral layer, including mudstone, shale, sandy conglomerate, psammitic
122 rock and dolomite, have sufficient thickness and good water-resistance. Therefore, the effect of
123 groundwater on the mineral deposit is minimal in the mining area.

124 *2.3 Distribution and characteristics of the ore body*

125 The three ore bodies overlap in plane distribution, as shown in Fig. 4. The vertical distribution of
126 the ore bodies from deep-to-shallow is trona (buried depth: 1560.92-2929.53 m), glauber salt (buried
127 depth: 1003.66-1397.58 m) and gypsum (buried depth: 134-338 m). The trona and glauber salt bodies
128 are at least 250 m apart from each other vertically.

129 The trona has 11 horizontal layers, with an average thickness of 2.11 m. The chemical composition
130 of trona is mainly NaHCO₃ (average of 77.06%) and Na₂CO₃ (average of 16.33%) (Wang, 1987). The
131 glauber salt has 4 layers, with an average thickness of 8.93 m. The dip angle of the ore bed layer is less
132 than 10°. The average mineral grade is 60.14%. The main composition of the glauber salt is Na₂SO₄
133 (>90%) with a small amount of NaCl.

134 **3. Methods**

135 Based on the field investigation results, the chemical ~~characteristic~~ analysis of the inrush water at
136 different sites and time, analysis of the physical and chemical reaction principles for the different brines,

and combined with the PHREEQC simulation method, the source of the inrush water was determined.

3.1. Sampling and testing

The five groundwater inrush points (Y1~Y5) and some shallow groundwater points (resident wells: SY1~SY6) near the accident site were chosen as groundwater quality sampling points, as shown in Fig. 4. Water from each point was sampled on 9 March 2013.

Water samples were filtered using a 0.45 µm millipore filtration membrane in the field, and then filled with a polyethylene bottle which had been soaked in acid and washed with deionised water. Filtered water samples were acidified until ~~the~~ reaching pH<2 by addition of ultra-pure HNO₃ for the determination of cations; water samples for the determination of anions were not treated.

Elements tested in the laboratory included 26 cations (K⁺, Na⁺, Ca²⁺, Mg²⁺, Sr²⁺, etc.) and 5 anions (F⁻, Cl⁻, NO₃⁻, SO₄²⁻, NO₂⁻). The instrument used for the determination of cations was an inductively coupled plasma atomic emission spectrometer (Agilent ICP-OES 5100), ~~and the~~ with minimum detection limit ~~was at~~ 0.0001mg/L. The instrument used for the determination of anions was an ion chromatograph (ICS-1100), and the minimum detection limit was 0.001 mg/L. CO₃²⁻ and HCO₃⁻ were tested according to the “Groundwater quality test method: Determination of carbonate and bicarbonate by hydroxide titration (DZ/T 0064.49-93),” ~~and the~~ with minimum detection limit ~~was at~~ 0.01 mg/L.

In addition, from March to April 2013, at the Y-5 and Y-3 ~~point~~ sites, three water quality automatic recorders (Levellogger gold, Canada) were arranged for inrush water monitoring. Monitoring indicators were temperature, water level and electrical conductivity. The purpose of the monitoring was to fully understand the inrush water quality during the whole accident, especially in the process of well reparation.

3.2. Analysis of the physical and chemical reaction principles in different brine mixing conditions

During the accident, the leakage brine of the trona (2000 m below the ground) or glauber salt (1000

160 m below [the ground](#)) might flow through the gypsum deposit (200-400 m below [the ground](#)), which is
 161 comprised primarily of CaSO₄, and cause physical and chemical reactions while it intrushes out of the
 162 ground. Thus, the formation of the chemistry component in intrush water might be from glauber brine, or
 163 trona brine, or a mixture of the ~~two brines~~[twos](#), flowing through the gypsum layer accompanying
 164 physical and chemical reactions. To provide the basis for further analysis of the intrush water source, the
 165 physical solubility of the gypsum and the reaction when the glauber salt brine, [the](#) trona brine, or a
 166 mixture of ~~trona and glauber salt brine flowing~~[the twos flowed](#) through the gypsum deposits were
 167 analyzed.

168 3.2.1. The physical solubility of gypsum (CaSO₄)

169 Gypsum is slightly soluble; when in water, its acidity is apparent. Eq. (1) provides the dissolution
 170 rate equation of gypsum in water:

$$171 \quad R_{Gypsum} = k_1 \times \frac{A_g}{V} \left(1 - \left(\frac{IAP}{K}\right)_{Gypsum}\right) \quad (1)$$

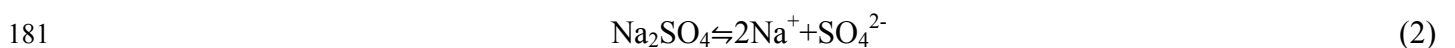
172 [Where](#) R_{Gypsum}: the dissolution rate of gypsum; k₁: rate constant; A_g: the surface area of gypsum; V:
 173 the liquid volume in contact with the gypsum surface; IAP: the product of ion activity; and K: ion
 174 solubility product.

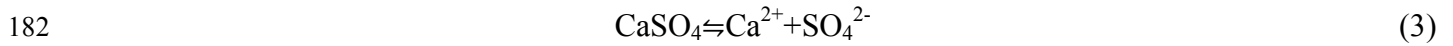
175 $\left(\frac{IAP}{K}\right)_{Gypsum}$ is affected by the temperature; ~~thus, it is the same as,~~ [as is the case for](#) R_{Gypsum}.

176 The solubility of gypsum in water reaches a maximum of 0.2097 g/100 g at 40°C. The solubility
 177 decreases when the temperature is below or above 40°C. The content of SO₄²⁻ and Ca²⁺ obtained by
 178 physical dissolution is very low.

179 3.2.2. Gypsum (CaSO₄) dissolved by glauber salt brine (Na₂SO₄)

180 Equations (2) and (3) show the reactions of Na₂SO₄ and CaSO₄ with water.

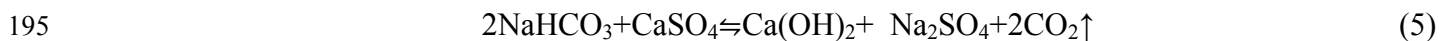




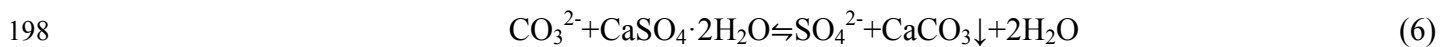
183 Because of the common-ion effect, the solubility of the electrolyte will decrease when a strong
 184 electrolyte with the same ion is placed into an electrolyte-saturated solution. Thus, the solubility of
 185 gypsum will be reduced when glauber salt brine flows through and dissolves the gypsum deposits; the
 186 gypsum will be even harder to dissolve in this situation. Thus, if the glauber salt brine flows through the
 187 gypsum deposits, the brine characteristic would not apparently change.

188 *3.2.3. The reaction of trona brine or a mixture of trona and glauber salt brine with gypsum*

189 The HCO_3^- and CO_3^{2-} contents in trona brine or in mixed brine are very high as is the solution
 190 alkalinity and pH. If the reaction kinetics is not taken into account, the pH has little influence on the
 191 dissolution of gypsum (Yang, 2003; Xu and Li, 2011). The reaction occurs when the brine with high
 192 concentrations of HCO_3^- and CO_3^{2-} flows through the gypsum deposits. The main chemical reactions are
 193 as follows:



196 In Eq. (4), CaSO_4 is slightly soluble, while CaCO_3 is insoluble. The reaction easily occurs when an
 197 insoluble substance is produced by a slight soluble substance, and the ionic equation is as follows:



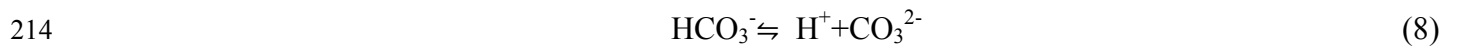
199 The Gibbs Free Energy (ΔG) is -22.7 kJ/mol under the standard state. When ΔG is negative, the
 200 reaction, which is endothermic, occurs freely. The reaction is faster at higher temperatures. Eq. (5)
 201 shows that ΔG is 2102 kJ/mol under the standard state. When ΔG is positive, the reaction will not freely
 202 occur.

203 Thus, the reaction shown in Eq. (5) will not occur, but the chemical reaction will still proceed as
 204 shown in Eq. (4), when trona brine or mixed brine flow through the gypsum deposits.

205 *3.2.4. The carbonate equilibrium effect during the reaction of different brines*

206 The carbonate equilibrium ~~that exists~~ in the trona brine or in the mixed brine is affected by pH. The
207 carbonate in groundwater exists in three forms: free carbonic acid, bicarbonate and carbonic acid.

208 In the trona brine (pH>10), the concentration of HCO_3^- is 5-20 times that of the CO_3^{2-} concentration,
209 and CO_3^{2-} in the brine is dominant in this case. When the trona brine flows through the gypsum, CaSO_4
210 reacts with CO_3^{2-} and CaCO_3 precipitates. If the concentration of CO_3^{2-} in the brine decreases, a
211 reversible reaction will take place and drive the equilibrium to the right. Thus, the reverse reaction will
212 occur when the trona brine flows through the gypsum as follows:



215 The circular reactions as shown in Eqs. (7) and (8) will occur when mixed brine flows through the
216 gypsum because it has similar properties to the trona brine. Thus, taking the carbonate equilibrium
217 effect into account, the concentrations of HCO_3^- and CO_3^{2-} will decrease, while SO_4^{2-} increases after
218 CaCO_3 precipitates.

219 *3.3. Simulation of groundwater inrush source*

220 For further quantitative analysis of the inrush water source and component, the international
221 hydrological and geochemical simulation software PHREEQC was used to simulate the water-rock
222 interaction. The PHREEQC software was developed by the U.S. Geological Survey, and ~~it~~ is able to
223 calculate geochemical action within a temperature range of ~~from~~ 0~300 degrees (Wei, 2010).

224 Based on the deduction that the main water inrush source around Anpeng was trona leakage brine,
225 the simulation method PHREEQC was used and combined with the possible channel of inrush water to
226 establish a conceptual model; then, the ~~and then~~ hydrogeochemical simulation of the water-rock
227 interaction was conducted. Subsequently, the mixed ratio of inrush groundwater and shallow

groundwater around Anpeng were quantified, ~~which can~~to better verify the source of the inrush water.

3.3.1. Conceptual model

Around Anpeng, the trona leakage brine flowed through the specified mineral assemblages and mixed with shallow groundwater in different proportions.

3.3.2. Initial data input

The parameters of the trona brine were taken from the enterprise's production testing data; ~~the~~The parameters of the shallow groundwater were taken from the same aquifer but outside the study area, and can basically represent groundwater background values. The specific parameters are shown in Table 1.

3.3.3. Setting of stratum and mineral

The formations from the bottom to the top during the process of the leakage brine flowing into the shallow groundwater and then flowing out of the ground were as follows: the third member of the Hetaoyuan Formation of Paleogene, the Liaozhuang Formation and the Fenghuang Formation of Neogene and Quaternary. To simplify the mining area, according to the thickness of the rock stratum and the proportion of mineral composition, it can be assumed that the layer through which the trona brine flowed contains Ca-montmorillonite, kaolinite, gypsum, potash feldspar and potash mica.

The main ~~ingredients~~components are as follows: Kaolinite: $Al_4[Si_4O_{10}](OH)_8$; Gypsum: $CaSO_4 \cdot 2H_2O$; Ca-montmorillonite: $(Na,Ca)_{0.33}(Al,Mg)_2[Si_4O_{10}](OH)_2 \cdot nH_2O$; Dolomite: $CaMg(CO_3)_2$; Potash feldspar: $K [AlSi_3O_8]$; Potash mica: aluminium silicate as K, Al, Mg, Fe and Li.

4. Results and Discussion

On 9 March 2013, in Anpeng, water samples from five groundwater inrush points and six surrounding water quality monitoring points (resident well) were tested. The results of water chemical composition are shown in Table 2, and the distribution of the sampling points is shown in Fig. 4.

According to the water quality analysis, the inrush brine had a relatively high salinity, with some

251 inrush water samples containing $\text{SO}_4\text{-Na}$ and some containing $\text{HCO}_3\text{-Na}$. The crystals mainly consisted
252 of NaSO_4 , Na_2CO_3 , and NaHCO_3 . The composition of the inrush water and the crystals was the same as
253 that of the high-concentrated ions in the trona brine (Na_2CO_3 , NaHCO_3 , etc.) and [in the](#) glauber salt
254 brine (Na_2SO_4).

255 ***4.1. The source of the inrush water***

256 An automatic water quality recorder was set up at the Y5 inrush point on 4 March 2013. The
257 monitoring lasted from 5 March to 20 March 2013. Thus, the relationship between the inrush points and
258 the S02 well can be assessed according to the correlation of the changes between temperature/electrical
259 conductivity and the concentration of brine during the S02 production well reparation period (5 March
260 to 14 March 2013).

261 The production of glauber ceased during the investigation (2 March to 15 March 2013), so it could
262 be determined how the glauber mining affects the water inrush hazard based on a dynamic water quality
263 situation.

264 ***4.1.1. The source of inrush water at the Y-5 point***

265 After successful reparation of the S02 well, the conductivity and temperature of the inrush water
266 decreased significantly. The CO_3^{2-} concentration remained at 0, the HCO_3^- concentration decreased to
267 500 meq/L, while the SO_4^{2-} concentration increased to 600 meq/L. Subsequently, the concentrations of
268 these three ions were in a state of dynamic balance. The analysis shows that the source of the inrush
269 water at the Y-5 point is closely related to the S02 trona well.

270 In order to ensure whether the glauber brine exists at this point as part of an inrush source, further
271 analysis was performed. The depth of the [trona production](#) well rupture was 234 m, ~~and~~ the gypsum
272 deposit was developed ~~to this~~ [at the](#) depth [of 134-338 m, so](#). ~~While~~ ~~while~~ the leakage of the trona brine
273 flowed through the gypsum deposit, reactions would occur as shown in Eqs. (7) and (8).

274 According to the ion milliequivalent concentrations (Ca^{2+} : 0.61 meq/L; CO_3^{2-} : 905.3 meq/L; HCO_3^- :
275 1332.94 meq/L; Cl^- : 107.43 meq/L; and SO_4^{2-} : 267.89 meq/L) at the Y-5 point, the concentration of Ca^{2+}
276 was negligible compared to the other main ions. Only the reaction between CO_3^{2-} and CaSO_4 had to be
277 taken into account because of the large number of CO_3^{2-} , with fast velocity, the short contact time with
278 gypsum, and the high temperature. The reaction of CO_3^{2-} and CaSO_4 would take place at a ratio of 1:1
279 according to Eq. (7), and three types of inrush water sources could be assumed under this precondition
280 as follows:

281 (1) The inrush water source was only from the trona brine.

282 The CO_3^{2-} and CaSO_4 in the brine reacted at a ratio of 1:1, and the SO_4^{2-} concentration was equal
283 to the reacted γCO_3^{2-} content. Thus, the $\gamma\text{CO}_3^{2-}/\gamma\text{HCO}_3^-$ ratio in the trona brine was equal to the
284 $\gamma(\text{CO}_3^{2-}+\text{SO}_4^{2-})/\gamma\text{HCO}_3^-$ ratio in the inrush water. From this calculation, it could be seen that
285 $\gamma(\text{CO}_3^{2-}+\text{SO}_4^{2-})/\gamma\text{HCO}_3^-$ was equal to 0.88, while $\gamma\text{CO}_3^{2-}/\gamma\text{HCO}_3^-$ ranged between 0.86 and 1.26. The
286 content of $\gamma(\text{CO}_3^{2-}+\text{SO}_4^{2-})/\gamma\text{HCO}_3^-$ was similar to $\gamma\text{CO}_3^{2-}/\gamma\text{HCO}_3^-$; therefore, the source of the inrush
287 water was exclusively trona brine.

288 (2) The inrush water source was only from the glauber brine.

289 The $\gamma\text{SO}_4^{2-}/\gamma\text{HCO}_3^-$ ratio in the glauber brine was equal to 1237.8, compared to 0.19 in the inrush
290 water. Therefore, this assumption was incorrect because of the widely varying ratios.

291 (3) The inrush water source was from a mixed brine of glauber and trona.

292 Assuming that the contribution ratio of the glauber brine was X and that of the trona brine was Y,
293 then $1237.8 \times X + (0.86 \sim 1.26) \times Y = 0.88$. This equation showed that when the contribution ratio of
294 the trona brine was equal to 1, the contribution ratio of the glauber brine was equal to 1.6×10^{-5} , which is
295 ~~too~~ so small that can be ignored.

296 Thus, it could be confirmed that the water inrush source at Y-5 was exclusively the leakage of trona

297 brine from the broken S02 well.

298 4.1.2. The sources of inrush water at the Y-4, Y-3, Y-2, and Y-1 points

299 The inrush water quantity and the dynamic variation of the concentration of SO_4^{2-} and HCO_3^- at
300 points Y1-Y4 were not obvious when the S02 well was under repair and all the glauber wells were shut
301 down (from 2 to 15 March). This result shows that the sources of these water inrush points were not due
302 to the underground mining activities of the glauber brine or the rupture of the S02 well, but **because**
303 **of** rather to the brine leakage from other trona wells.

304 4.1.3. Components and mixed proportions of the inrush water

305 The PHREEQC simulation conditions were assumed to be as follows: (1) the trona brine did not
306 mix with shallow groundwater after flowing through the mineral layer; or (2) the trona brine mixed with
307 shallow groundwater in a ratio of 1:2, 1:10, 1:100, 1:200, 1:500, 1:1000 and 1:5000 after flowing
308 through the mineral layer. The simulation results are shown in Table 3.

309 Table 3 shows that when the trona brine flowed through the ~~stratum~~ bedrock of Hetaoyuan,
310 Liaozhuang, Fenghuangzhen Formation and shallow groundwater successively, the concentrations of
311 Na^+ , Cl^- and SO_4^{2-} decreased while the HCO_3^- concentration increased with increasing proportion of
312 shallow groundwater. The Ca^{2+} concentration decreased at first and then increased.

313 The ion concentrations at Y-5, except for SO_4^{2-} , were similar to the ion concentrations in the trona
314 brine. However, at the same time, the HCO_3^- concentration was nearly 0 meq/L. When the trona brine
315 flowed through the layer, it would react rapidly and pour out of the ground directly because of the fast
316 velocity of the inrush water at Y-5. Meanwhile, the trona brine was not continuously provided in the
317 simulation. Thus, the concentration of HCO_3^- would be near to the concentration of trona brine in reality.
318 Therefore, the trona brine must have a rapid inrush, almost not mixing with shallow groundwater.

319 The PHREEQC simulation results show that: 1) the water inrush source of Y-5 was the trona brine

320 almost all from the ruptured S02 well; 2) the water inrush source of Y-3 was a mixture of trona brine
321 and groundwater in a ratio of 1:10~1:100; and 3) the water inrush sources of Y-4, Y-2 and Y-1 were a
322 mixture of trona brine and groundwater under the ratio of 1:200.

323 **4.2. The channel of the inrush water**

324 *4.2.1. Reasons for the brine leakage*

325 Trona is produced by either a single well or double/multiple well convection mining method that is
326 water-soluble mining method (Lin, 1987). The main mining unit consists of a salt cavity and production
327 well. Thus, the instability of the salt cavity and the rupture of the production well are the main possible
328 reasons for brine leakage.

329 (1) Analysis of salt cavity stability

330 The possibility of salt cavity collapse: Trona is distributed at the bottom of the second member of
331 the Hetaoyuan Formation and in the upper part of the first member of the Hetaoyuan Formation, with
332 dolomite strata developed ~~in~~at the roof and floor. The thick and hard surrounding rock structure
333 determined that the cavity is produced by hydrofracture but it is hard to fill with large-scale fractured
334 channels, and can remain intact and stable.

335 The development of a roof fracture: When a mineral is under exploitation, the surrounding rock in
336 the cavity is under pressure from the inner brine. This pressure is equal to the sum of the water injection
337 pressure and the water column pressure in the production well. The water injection pressure of the trona
338 production well is approximately 10-20 MPa, while the 1560.92-2929.53 m (mineral buried depth)
339 water column pressure is approximately 15.3-28.71 MPa. Thus, the greatest water pressure on the
340 surrounding rock in the cavity is 48.71 MPa. The main lithology of the surrounding rock is dolomite
341 ~~that is~~ (500 m in thickness and 142.66 MPa in compressive strength), which is nearly 3 times that of the
342 greatest possible water pressure. Therefore, large-scale fractures in the surrounding rock of the trona

343 mineral would be difficult to develop under the effect of sustained water pressure.

344 (2) Analysis of production well rupture

345 The phenomenon of brine leakage caused by the S02 well rupture in Anpeng indicates that
346 production well damage is an important cause of brine leakage. The depth of the S02 well rupture is 234
347 m underground, i.e. in the gypsum deposit, which is strongly hygroscopic. The pressure caused by the
348 water swelling is approximately 0.15 MPa (Li and Zhou, 1996), which may damage the production well
349 and induce brine leakage. The high concentration of SO_4^{2-} (>250 mg/L) generated by the reaction of
350 leakage brine and gypsum can also corrode the production well and lead to groundwater inrush.

351 4.2.2. Analysis of water-conducting channel

352 According to our analysis, the most probable reason for brine leakage in trona is the production
353 well rupture. The leaking brine will flow along the water-conducting channel into the shallow aquifer
354 and even pour out of the ground. However, the geological structure in the mining area shows no
355 water-conducting fault development. Thus, the water-conducting channel, that the leakage brine flows
356 along, is probably the structure a-fissure zone or the abandoned gypsum exploitation well~~artificial~~
357 ~~channel~~.

358 Structural fissure is the main type of fissure that occurs in groundwater inrush hazards when using
359 the solution mining method. The structural fissure is determined by the maximum horizontal principal
360 stress, which is controlled by the tectonic stress field in the mining area. The connection direction of the
361 S02 well and the other water inrush points is NW-SE, ~~which is~~ the same as that of the structural fissure
362 zone development direction. This ~~result~~ indicates that the main water-conducting channel in Anpeng is
363 controlled by the structural fissure zone.

364 The inrush points in Anpeng are all at the abandoned gypsum exploitation wells, which were not
365 closed properly. Thus, high-pressure cavity water or leakage brine can flow along the structural fissure

366 zone, finally connect with these wells, and then pour out of the ground through boreholes. Therefore,
367 the abandoned gypsum exploitation wells are the main channels through which the shallow polluted
368 groundwater flowed out of the ground, as shown in Fig. 5.

369 **5. Conclusions**

370 This study aimed to investigate the source and channel of the inrush water in a multilayer rock salt
371 mining area. To achieve the set objectives, an analysis of geological and hydrogeological conditions, an
372 analysis of physical and chemical reaction principles of different brines, the PHREEQC simulation
373 method, and an analysis of geological and artificial reasons for the conducting channel where leakage
374 brine flowed from the damage depth out to the ground were combined ~~as the study methodology~~.

375 Long-term solution mining with high-pressure and -temperature water not only dissolves minerals,
376 but also may cause rupture of strata and damage of the production well, which usually results in brine
377 leakage or groundwater inrush. Geological and hydrogeological conditions are the basis which
378 determines the total risk of the groundwater inrush hazard. Physical and chemical reaction principle
379 analysis of different brines and hydrogeochemical simulation of water-rock interaction in different
380 assumed conditions using the PHREEQC simulation method can ~~not only~~ determine the exact source of
381 the leakage brine ~~but also~~, as well as identify the mixed proportion of inrush water while the leakage
382 brine flows through the mineral layer ~~in different way~~. Other than geological reasons, mining techniques
383 such as pressure control of injection water and groundwater quality monitoring of exploitation wells
384 may also determine the risk of a groundwater inrush hazard in a multilayer rock salt mining area.

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388 **Author Contributions**

389 Bin Zeng and Tingting Shi contributed to data analysis and manuscript writing; Zihua Chen
390 proposed the main structure of this study; Liu Xiang and Muiyi Yang designed and performed the
391 experiments; and Shaopeng Xiang performed the PHREEQC simulation. All the authors read and
392 approved the final manuscript.

393 **Conflicts of Interest**

394 The authors declare that they have no conflict of interest.

395

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Figure captions

Fig. 1. One of the long-term (longer than 2 years) groundwater inrush points with stable discharge (Y-3).

Fig. 2. The sudden groundwater inrush point (Y-5). The high-temperature inrush groundwater was being pumped after the ground was broken.

Fig. 3. Information about strata, lithology, aquifers, and buried positions of each ore bed in the mining area.

Fig. 4. Sketch map of hydrogeological conditions and the distribution of groundwater inrush points in the mining area.

Fig. 5. Schematic diagram of the source and channel of the groundwater inrush hazard in the multilayered rock salt mining area in Tongbai County.



Fig.1



Fig.2

Stratigraphy				Thickness (m)	Lithologic profile	Petrographic description	Minerals	Aquifer
System	Series	Formation	Member					
Quaternary				0-290		Alternating layers of sandy conglomerate and sandy clay		Shallow aquifer
Neogene	Oligocene	Fenghuang zhen						
Paleogene	Eocene	Liaozhuang		500-634		Upper part: mudstones are interbedded with gypsum	Gypsum	Weak permeable stratum
		Hetaoyuan	Third segment	400-500		Mudstone with interlayers of sandy conglomerate, as well as thin layers of shale, muddy dolomite and glauber salt	Glauber	
			Second segment	700-800		Mudstone is interlayered with muddy dolomite and dolomite, as well as small amounts of trona		
First segment	1100-1700		Mudstone, muddy dolomite, dolomite, shale and siltstone	Trona				

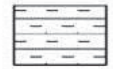
Legend



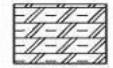
Sandy conglomerate



Sandy clay



Mudstone



Muddy



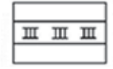
Shale



Siltstone



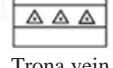
Dolomite



Gypsum vein

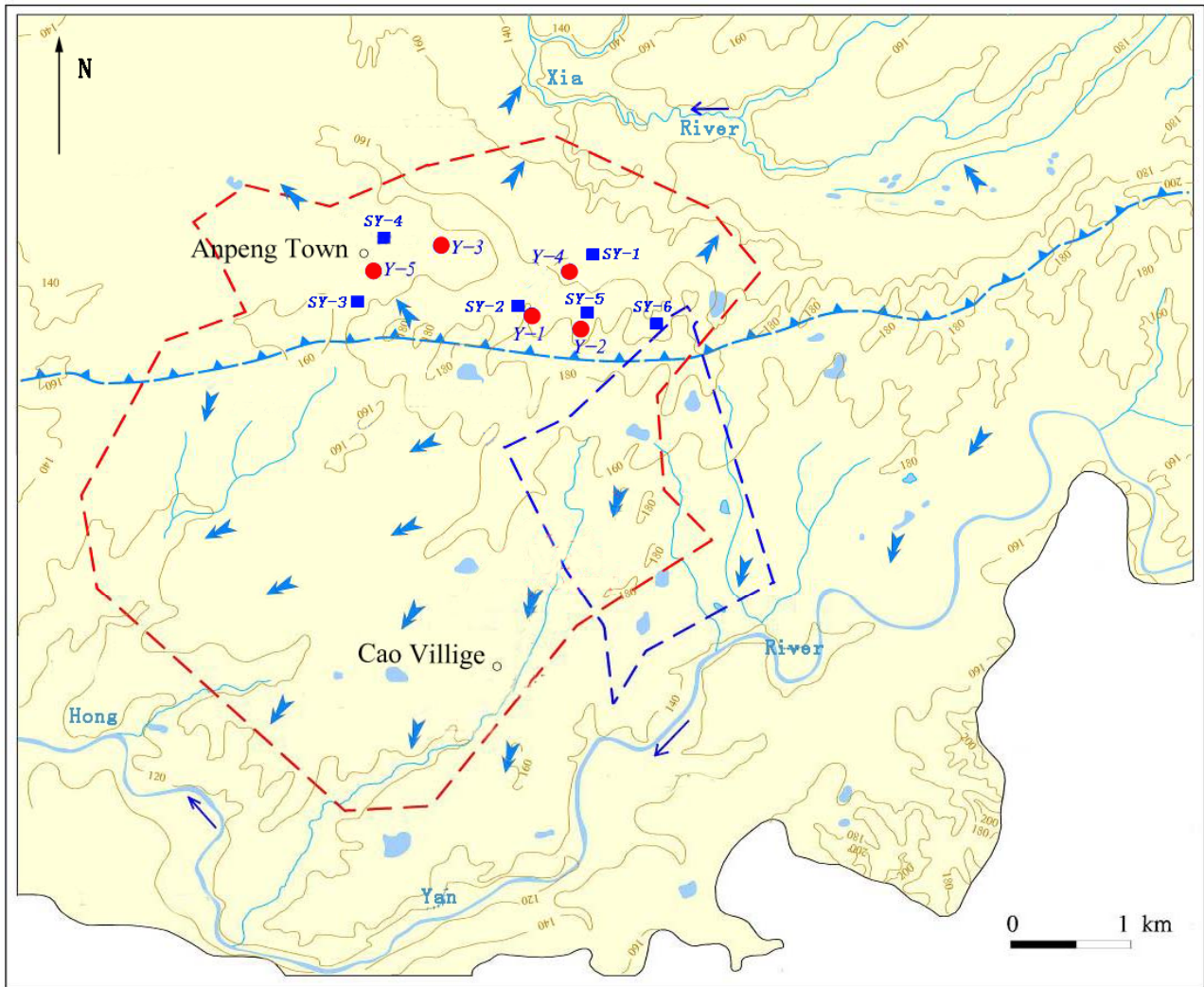


Glauber vein



Trona vein

Fig.3



- | | | |
|----------------------------|--------------------------------|-------------------------------|
| Quaternary pore water | The area of trona mine | The area of glauber salt mine |
| Contour and elevation | Drainage divide of groundwater | Rivers and lakes |
| Groundwater flow direction | Groundwater inrush points | Resident well points |

Fig.4

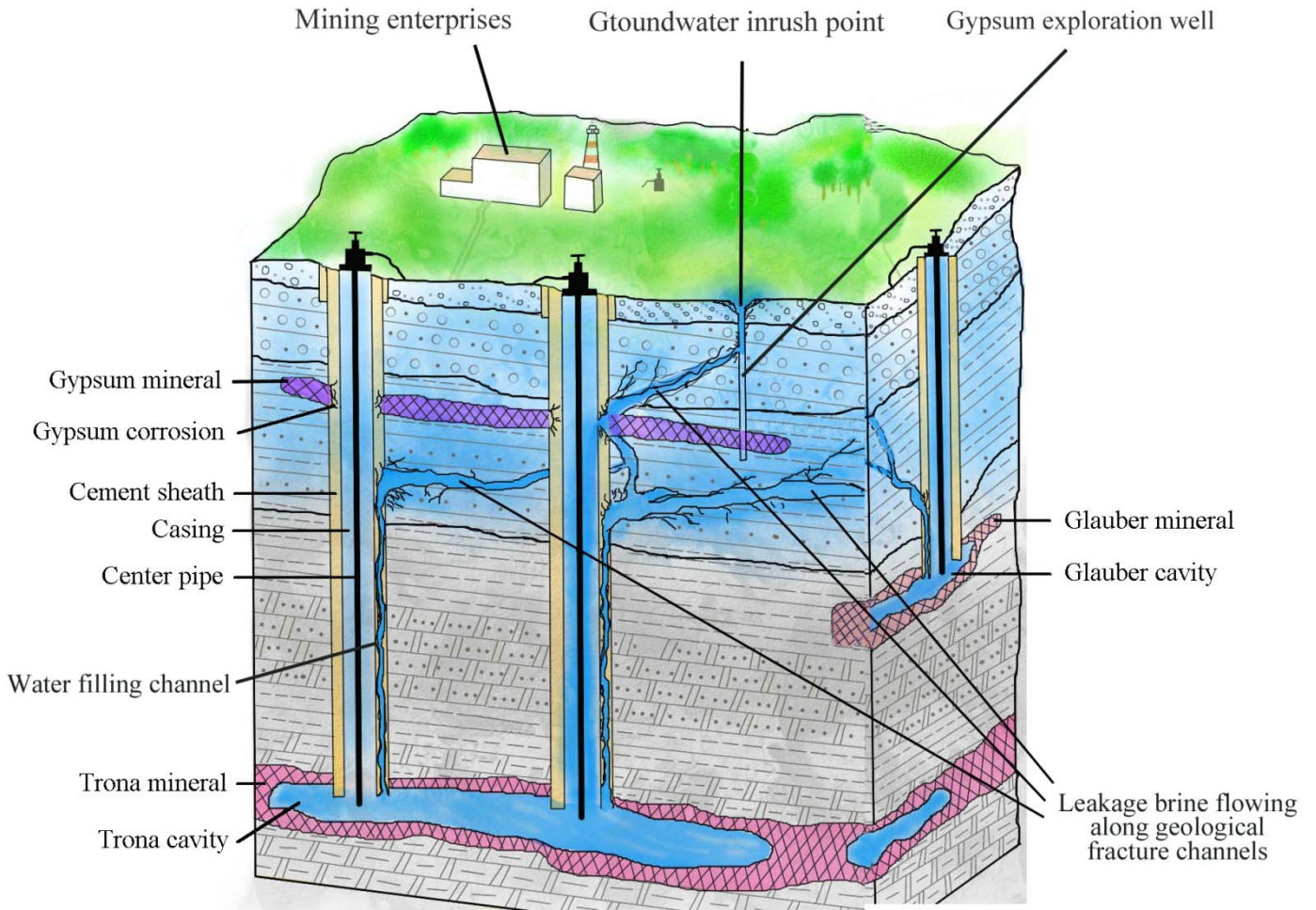


Fig.5

Table 1 Initial data of trona brine and background value of groundwater for the PHREEQC simulation

Type	Temperature (° C)	pH	Na ⁺	Ca ²⁺	Mg ²⁺	Cl ⁻	SO ₄ ²⁻	HCO ₃ ⁻	CO ₃ ²⁻
						(mg/L)			
Trona brine	70.00	10.80	85880.00	5.00	1.00	3819.00	206.00	104721.00	4565.00
Background value of groundwater	14.10	7.50	38.76	67.10	23.88	12.46	39.31	386.87	0.00

Table 2 Chemical composition of groundwater from the inrush hazard points and surrounding resident wells

Source	Point	Na ⁺	Ca ²⁺	Mg ²⁺	Cl ⁻	SO ₄ ²⁻	HCO ₃ ⁻	CO ₃ ²⁻	Salinity	Depth (m)
		(mg/L)								
Groundwater from inrush hazard points	Y-1	447.30	91.20	74.68	171.18	278.55	1488.89	0.00	1807.35	330.55 ~ 430.20
	Y-2	524.50	89.34	75.32	153.97	298.88	1525.00	0.00	1904.51	
	Y-3	1132.00	146.60	158.30	125.56	4296.44	1012.93	0.00	6365.37	
	Y-4	322.12	98.67	123.88	210.78	346.55	1122.77	0.00	1663.38	
	Y-5	50300.00	12.23	53.21	3813.80	12858.63	81309.15	27159.00	107692.40	
Groundwater from resident wells around the inrush points	SY-1	46.28	76.76	17.29	64.30	14.58	319.03	0.00	378.73	10.00
	SY-2	28.37	98.02	27.46	26.16	10.38	453.84	0.00	417.31	
	SY-3	43.14	46.20	14.42	31.02	117.12	319.03	0.00	316.26	
	SY-4	118.53	278.40	72.30	425.23	175.96	568.52	0.00	1354.68	
	SY-5	31.67	95.51	19.22	53.93	22.59	351.97	0.00	398.90	
	SY-6	36.77	68.82	19.60	18.51	21.55	340.38	0.00	335.43	

Table 3 Simulation results for a mixed proportion of inrush trona brine using the PHREEQC method

Conditions	Mixed proportion with shallow groundwater	Na ⁺	Ca ²⁺	Cl ⁻	SO ₄ ²⁻	HCO ₃ ⁻
		(mg/L)				
Trona brine unmixed or mixed with different proportion of shallow groundwater after flowing through the mineral layer (simulation results)	Unmixing	87147.00	301.08	3880.15	68659.20	5.06
	1:1	48093.00	280.00	2145.62	37900.80	9.39
	1:2	33235.00	184.72	1485.68	26188.80	13.97
	1:10	9586.40	148.28	436.30	7561.92	57.95
	1:100	1098.25	90.40	141.63	873.89	306.34
	1:200	571.78	69.60	118.56	459.17	382.17
	1:500	252.77	68.32	104.60	207.84	453.66
	1:1000	144.81	67.52	99.94	105.12	481.60
Water quality test results in five water inrush hazard points	Y-1	447.30	91.20	171.18	276.55	1488.89
	Y-2	524.50	89.34	153.97	298.88	1525.00
	Y-3	1132.00	146.60	125.56	4296.44	1012.93
	Y-4	322.12	98.67	210.78	346.55	1122.77
	Y-5	50300.00	12.23	3813.80	12858.63	81309.15

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