

Dear Editor and Referees:

Thank you for the valuable suggestions. We have carefully read through all the comments and made proper revisions. In addition, the writing was edited by “ELSEVIER Language Editing Services”. Our responses to the referee’s questions are listed below. We greatly appreciate your time and efforts to improve our manuscript for publication.

Yours sincerely

Bin Zeng

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A point-by-point response to the referee #1

1. The paper “Mechanism of groundwater intrush hazard caused by solution mining in multilayer rock salt mine area: a case study in Tongbai County, China” shows the case studies of a mining area with geo-environmental problems. The work is quite complete, analyzing various aspects of environmental hazards in the exploitation of saline deposits with the solution mining technique. Authors improve the study also with a water-rock interaction simulation based on the PHREEQC software. Please check the space before the units. It lacks a lot of time. Check also the right citation of the figures, as highlighted in the attached file.

Response: (1) We checked all the “space-lacking” problems, and added spaces before the units if lacked in the manuscript. (2) We checked and revised the wrong figure citations in the manuscript.

According to the notes in the supplement of the comment, we also: (3) Revised the expression way of the different mineral introduction in the “Abstract” part; (4) Revised the wrong citation of reference in the original line 207 of the manuscript.

A point-by-point response to the referee #2

The paper is interesting supplying new original data on a mechanism of pollution related to salt mines. But the paper cannot be printed in its actual form needing by my opinion major revision, for the following main reasons:

1. It is written in a very poor English which often avoid the possibility to understand what the Authors are describing. The must be rewritten by a mother language.

Response: The language of this paper was edited by “American Journal Experts” before the first submitting. And this time we have submitted our manuscript to “ELSEVIER Language Editing Services” for further completely revision.

2. The lithological column of fig. 3 (wrongly addressed as 2 along the paper) is not sufficiently explicative. It lacks of the definition of glutenite (it is not a general accepted geological term), of the location with a specific symbol of the gypsum layers, of specific symbols for the different exploited minerals etc...

Response: (1) We checked and revised the wrong figure citations in the manuscript. (2) According to the properties of rock materials, we replaced the “glutenite” by “sandy conglomerate” in the “Petrographic description” column and legend of Fig. 3, and also in the main text of “2. Geological and hydrogeological setting” chapter. (3) We created three new symbols for Gypsum vein, Glauber vein, and Trona vein, and set these specific symbols in the proper location (as described in the sections of 2.2, 2.3 and 3.3.3 in the main text) in the “Lithologic profile” column respectively.

3. In the sketch of fig. 4 it is not clear (not explained in text) how the groundwater flow directions have been defined.

Response: (1) In the section 2.2 “Hydrogeological conditions”, we supplied a new paragraph to detailedly introduce the information about the groundwater flow directions in the research area: *“The flow direction of the shallow groundwater is controlled by the overall terrain. Taking the underground watershed as the boundary, the groundwater on the south side of the watershed is mainly flowing from northeast to southwest with the Yanhong River as the base of the drainage, while the groundwater on the north side of the watershed is mainly slowing from south to north with the Xia River as the base of the drainage. The deep groundwater has relatively closed burial conditions, slow velocity, and nearly the same flowing direction as the shallow groundwater.”*

(2) We added some more groundwater flow direction arrows in Fig. 4 to better support the newly supplied relative description in the section 2.2.

4. The sketch of fig. 5 is not clear: colors of the different minerals can be confused; the development of the geological fractures are not clearly explained (nor in the text) and the contribution of the gypsum dissolution is poorly explained (in text it is sated that it is an aquiclude but this is not true: it is well known that gypsum if fractured as surely it becomes easily karstified (by an hot under pressure water...) and therefore it becomes a permeable rock...

Response:

(1) Colors of the different minerals can be confused.

We revised the symbol color of the glauber mineral from purple to orange, so as to better distinguish the three different minerals in Fig. 5.

(2) The development of the geological fractures are not clearly explained.

In section 2.1 “Geological conditions”, we supplied a new paragraph to detailedly introduce the information about the distribution and development of the geological faults in and around the research area: *“According to geologic references and field*

investigation, in the northeastern mining area, a hidden east-west oriented fault is developed at the bottom of the first segment of the Hetaoyuan Formation, and another four, hidden, south-north oriented faults are developed at the bottom of the second segment of the Hetaoyuan Formation. These five faults are outside the scope of trona mine, so they have had little effect on the ore bed. A few small-scale hidden faults are developed at the bottom of the third segment of the Hetaoyuan Formation, although within the scope of the glauber salt mine, they have had little effect on the glauber salt ore bed which is distributed at the top of the first segment of Hetaoyuan Formation, A hidden east-west oriented fault is developed at the bottom of the Liaozhuang Formation in the range of the glauber salt mine, but it has had little effect on the glauber salt mine because of its small scale.”

In the first part of section 4.2.1 “Reason for the brine leakage”, we discussed the salt cavity stability, and came to the conclusion that large-scale fractures in the surrounding rock of the trona mineral would be difficult to develop under the effect of sustained water pressure.

In the section 4.2.2 “Analysis of water-conducting channel”, we stated that: *1) the geological structure in the mining area shows no water-conducting fault development. Thus, the water-conducting channel, that the leakage brine flows along, is probably a fissure or artificial channel. 2) A structural fissure is the main type of fissure that occurs in groundwater inrush hazards when using the solution mining method. The structural fissure is determined by the maximum horizontal principal stress, which is controlled by the tectonic stress field in the mining area. The connection direction of the S02 well and the other water inrush points is NW-SE, which is the same as that of the structural fissure zone development direction. This indicates that the main water-conducting channel in Anpeng is controlled by the structural fissure zone. 3) The inrush points in Anpeng are all at the abandoned gypsum exploitation wells, which were not closed properly. Thus, high-pressure cavity water or leakage brine can flow along the structural fissure zone, finally connect with these wells, and then pour out of the ground through boreholes. Therefore, the abandoned gypsum exploitation wells are the main channels through which the shallow polluted*

groundwater flowed out of the ground.

So in Fig. 5, we added some lines to better point out the “Geological fracture channel” along which the leakage brine flowing to the abandoned gypsum exploitation wells and finally pour out of the ground. And we also replaced the description “Geological fracture channels” by “Leakage brine flowing along geological fracture channels” in Fig. 5 to better explain the function and location of the geological fractures.

(3) The contribution of the gypsum dissolution is poorly explained.

As the referee suggested, gypsum is slightly soluble in water, but if fractured and under the condition of high-pressure and -temperature water injection (the solubility of gypsum in water reaches a maximum of 0.2097 g/100 g at 40°C), it would become permeable rock. So in the study area, in the upper part of the Liaozhuang Formation, a mudstone interbedded with gypsum could be considered a relative aquiclude in nature situation; but during the mining period, with high-pressure and -temperature water injection, the fractured gypsum layer would become easily karstified and a permeable rock.

So in the revised manuscript: 1) In Fig. 3, we replaced the description “Aquiclude” by “weak permeable stratum”. 2) In the section 2.2 “hydrogeological conditions”, we revised the permeability description of the gypsum layer as follow: *In the upper part of the Liaozhuang Formation, a mudstone interbedded with gypsum is considered a relative weak permeable stratum especially under the condition of high-pressure and -temperature water injection during the mining period.* 3) In section 3.2 “Analysis of the physical and chemical reaction principles in different brine mixing conditions”, we stated the prerequisite that *“During the accident, the leakage brine of the trona or glauber salt might flow through the gypsum deposit, and cause physical and chemical reactions while it intrudes out of the ground”*, this also enhance the conclusion that the gypsum layer would become permeable rock under the condition of high-pressure and -temperature water injection.

5. The reference list is not in alphabetical order and therefore it is impossible to be checked.

Response: We checked the reference list again, and made proper revisions to ensure the references listed in right alphabetical order.

We also checked the references in the main text to ensure that every reference cited in the text is also present in the reference list (and vice versa).

A marked-up manuscript version

Mechanism of groundwater inrush hazard caused by solution mining in a multilayered rock salt mining area: A case study from Tongbai County, China

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ABSTRACT

The solution mining of salt mineral resources may contaminate groundwater and lead to water inrush out of the ground due to brine leakage. Taking a serious groundwater inrush hazard in a large salt mining area in Tongbai County, China, as an example, this study mainly aims to analyse the source and channel of the inrushing water. The mining area has three different types of ore beds as follows: a) trona (trisodium hydrogencarbonate dihydrate, also sodium sesquicarbonate dihydrate, with the formula $\text{Na}_2\text{CO}_3 \cdot \text{NaHCO}_3 \cdot 2\text{H}_2\text{O}$, is a non-marine evaporite mineral); b) glauber (sodium sulphate is the inorganic compound with the formula Na_2SO_4 as well as several related hydrates) and c) gypsum (a soft sulphate mineral composed of calcium sulphate dihydrate, with the chemical formula $\text{CaSO}_4 \cdot 2\text{H}_2\text{O}$). Based on the understanding of geological and hydrogeological conditions, the study first obtained hydrochemical data of the groundwater at different points and depths, and then analysed the pollution source and pollutant component from single or mixed brines using both physical-chemical reaction principle analysis and a hydrogeochemical simulation method. Finally possible leakage brine conducting channel to the ground was discussed from both geological and artificial aspects. The results reveal that the brine from the trona mine is the major pollution source; there is a fissure zone in the NW-SE direction controlled by the geological structure that provides the main channels for the leakage brine to flow into the aquifer around the water inrush regions, and a large number of waste gypsum exploration boreholes are the channels that supply the polluted groundwater inrush out of the ground. This research can offer a valuable reference for avoiding and assessing groundwater inrush hazards in similar rock salt mining areas, which is advantageous for both groundwater quality protection and public health.

1. Introduction

Solution mining is commonly used in salt mine exploitation, as salts are soluble in water. In this method, high-pressure and -temperature water with low salinity is injected into a mineral deposit through production wells to dissolve the mineral salts. After being drawn from the wells, the soluble salt is purified and further processed. However, the high-pressure and -temperature water used in this process not only dissolves minerals but can also cause fractures in the strata, which usually results in hazards such as brine leakage or groundwater inrush. In this situation underground drinking water for the public is normally polluted following groundwater inrush, creating a hazard and threatening the health of local residents.

Many scholars (Clark and Fritz, 1997; Liu et al., 2015; Wu et al., 2016) have studied groundwater inrush hazards in both coal and metal mines, and some adopted methods are as follows: the use of water level / temperature criterion (Yuan and Gui, 2005; Ma and Qian, 2014), stochastic simulation (Fernandez-Galvez et al., 2007), numerical simulation (Liu et al., 2009; Kang et al., 2012; Shao et al., 2013; Houben, et al., 2017), water chemical analysis (isotope analysis, water quality type correlation analysis) (Robins, 2002; Fernandez et al., 2005; Hu et al., 2010; Cobbina et al., 2015; Lee et al., 2016; LeDoux et al., 2016), multivariate statistics (discriminant analysis, clustering analysis) (Chen and Li, 2009; Lu, 2012) , fractional advection dispersion equations (Ramadas et al., 2015) and nonlinear analysis (fuzzy mathematics, grey correlation analysis, etc.) (Hao et al., 2010; Gao, 2012). However,

19 due to the particularity of the solution mining method and the complex chemical-physical reactions
20 during the high-pressure and -temperature mining process, research regarding solution mining was
21 more focused on mining techniques (Jiang and Jiang, 2004; Kotwica, 2008; Namin et al., 2009),
22 mining cavity stability analysis and sinkhole problems (Staudtmeister and Rokahr, 1997; Bonetto et al.,
23 2008; Ezersky et al., 2009; Goldscheider and Bechtel, 2009; Closson and Abou Karaki, 2009; Vigna et
24 al., 2010; Frumkin et al., 2011; Ezersky and Frumkin, 2013; Qiu, 2011; Blachowski et al., 2014), and
25 geohazards particularly in karst areas due to human-induced underground caving (Waltham and
26 Fookes 2003; Parise and Gunn 2007; Zhou and Beck 2011; Parise and Lollino 2011; Lollino et al.,
27 2013; Gutierrez et al., 2014; Parise et al., 2015), but rarely on source and channel analysis of inrush
28 water in a solution mining accident.

29 The studied rock salt mining area is in Tongbai County, Henan Province, China. This mining area
30 has the second largest trona reserves in the world, while its glauber salt reserves reach 45 million tons.
31 Since trona and glauber salt were put into production in 1990 with single- and double-well convection
32 mining as the main producing method, five inrush points appeared in the town of Anpeng, Tongbai
33 County, from June 2011 to May 2013. Among these five inrush points, four (Y1~Y4) were long-term
34 (longer than 2 years) with stable discharge, while one (Y-5) was a sudden inrush point (as shown in Fig.
35 1 and Fig. 32). On 1 February 2013, almost 200 m³ of mud and sediment erupted out of the ground at
36 the Y-5 point. The area of the inrush point was almost 4 m²; the average water inflow was from 20-30

37 m³/d while the greatest inflow reached 200 m³/d. The water inrush lasted for approximately three
38 months. During the Y-5 inrush accident, according to the field investigation, a trona production well
39 named “S02,” which is 200 m from the inrush point, broke at a depth of 234 m and remained broken for
40 a long period of time. It was repaired on 15 March 2013. During the entire water inrush process, the
41 inrush of groundwater led to a phenomenon of salinization at the base of the houses of many villagers,
42 and made water in many residents’ wells no longer drinkable.

43 Since the groundwater inrush hazard involved a wide geographic area and the inrush source was
44 quite hard to distinguish due to the multi-layer distribution of the different ore bodies and the
45 complexity of the inrush water component. Therefore, in order to put forward a targeted treatment
46 program to stop the water inrush as soon as is possible, and mitigate the groundwater pollution in
47 research region, the source and channel of the inrush water were taken as the research emphasis in this
48 study. Furthermore, this research can provide a valuable reference for avoiding and assessing
49 groundwater inrush hazards in similar rock salt mining areas, which is advantageous for both
50 groundwater quality protection and public health.

51 **2. Geological and hydrogeological setting**

52 ***2.1. Geological conditions***

53 The mining area is located northwestern Tongbai County. The landscape is characterised by
54 hollows and ridges, and has an elevation ranging from 140 to 200 m. The strata, lithology, aquifer, and

the position of different ore beds in the research area (Shi et al., 2013) are shown in Fig. 23.

~~According to the field investigation, in the mining area, some buried faults develop in the Hetaoyuan Formation, but these faults have only small effect on the ore bed because they are either outside of the ore bed or distribute in a limited area.~~

According to geologic references and field investigation, in the northeastern mining area, a hidden east-west oriented fault is developed at the bottom of the first segment of the Hetaoyuan Formation, and another four, hidden, south-north oriented faults are developed at the bottom of the second segment of the Hetaoyuan Formation. These five faults are outside the scope of trona mine, so they have had little effect on the ore bed. A few small-scale hidden faults are developed at the bottom of the third segment of the Hetaoyuan Formation, although within the scope of the glauber salt mine, they have had little effect on the glauber salt ore bed which is distributed at the top of the first segment of Hetaoyuan Formation. A hidden east-west oriented fault is developed at the bottom of the Liaozhuang Formation in the range of the glauber salt mine, but it has had little effect on the glauber salt mine because of its small scale.

2.2. Hydrogeological conditions

The groundwater in the mining area can be divided into pore water in the loose rock mass and bedrock fissure water according to the lithology and hydrogeological features. In the upper part of the Liaozhuang Formation, a mudstone interbedded with gypsum is considered a relative ~~aquiclude~~ weak

permeable stratum especially under the condition of high-pressure and -temperature water injection during the mining period. The shallow aquifer is unconsolidated pore water above this weak permeable stratum, while the deep aquifer is a bedrock fissure beneath this weak permeable stratum.

The flow direction of the shallow groundwater is controlled by the overall terrain. Taking the underground watershed as the boundary, the groundwater on the south side of the watershed is mainly flowing from northeast to southwest with the Yanhong River as the base of the drainage, while the groundwater on the north side of the watershed is mainly slowing from south to north with the Xia River as the base of the drainage. The deep groundwater has relatively closed burial conditions, slow velocity, and nearly the same flowing direction as the shallow groundwater. The water inflow of a single well with poor water content is approximately 100 m³/d, while it can reach from 1000-2000 m³/d if it has rich water content. The annual variation of the groundwater level is from 2-4 m, while the depth is stable at 2.3-4 m. Residents in Anpeng use groundwater as the source of their drinking water, which comes from wells and is from the porous aquifer.

As shown in Fig. 23, gypsum mainly occurs on the top of the Liaozhuang Formation, glauber salt occurs in the third member of the Hetaoyuan Formation, and the trona occurs at the bottom of the second member of the Hetaoyuan Formation as well as on top of the first member of the Hetaoyuan Formation. The surrounding rocks of every mineral layer include mudstone, shale, sandy conglomerate, psammitic rock and dolomite, which have sufficient thickness and good

91 water-resistance. Therefore, the effect of groundwater on the mineral deposit is minimal in the mining
92 area.

93 ***2.3 Distribution and characteristics of the ore body***

94 The three ore bodies overlap in plane distribution, as shown in Fig. 34. The vertical distribution of
95 the ore bodies from deep-to-shallow is trona (buried depth: 1560.92-2929.53 m), glauber salt (buried
96 depth: 1003.66-1397.58 m) and gypsum (buried depth: 134-338 m). The trona and glauber salt bodies
97 are at least 250 m apart from each other vertically.

98 The trona has 11 horizontal layers, with an average thickness of 2.11 m. The chemical
99 composition of trona is mainly NaHCO_3 (average of 77.06%) and Na_2CO_3 (average of 16.33%) (Wang,
100 1987). The glauber salt has 4 layers, with an average thickness of 8.93 m. The dip angle of the ore bed
101 layer is less than 10° . The average mineral grade is 60.14%. The main composition of the glauber salt
102 is Na_2SO_4 (>90%) with a small amount of NaCl.

103 **3. Methods**

104 Based on the field investigation results, the chemical characteristic analysis of the inrush water at
105 different sites and time, analysis of the physical and chemical reaction principles for the different
106 brines, and combined with the PHREEQC simulation method the source of the inrush water was
107 determined.

108 **3.1. Sampling and testing**

109 The five groundwater inrush points (Y1~Y5) and some shallow groundwater points (resident
110 wells: SY1~SY6) near the accident site were chosen as groundwater quality sampling points, as
111 shown in Fig. 34. Water from each point was sampled on 9 March 2013.

112 Water samples were filtered using a 0.45 μm millipore filtration membrane in the field, and then
113 filled with a polyethylene bottle which had been soaked in acid and washed with deionised water.
114 Filtered water samples were acidified until the $\text{pH} < 2$ by addition of ultra-pure HNO_3^- for the
115 determination of cations; water samples for the determination of anions were not treated.

116 Elements tested in the laboratory included 26 cations (K^+ , Na^+ , Ca^{2+} , Mg^{2+} , Sr^{2+} , etc.) and 5
117 anions (F^- , Cl^- , NO_3^- , SO_4^{2-} , NO_2^-). The instrument used for the determination of cations was an
118 inductively coupled plasma atomic emission spectrometer (Agilent ICP-OES 5100), and the minimum
119 detection limit was 0.0001mg/L. The instrument used for the determination of anions was an ion
120 chromatograph (ICS-1100), and the minimum detection limit was 0.001 mg/L. CO_3^{2-} and HCO_3^- were
121 tested according to the “Groundwater quality test method: Determination of carbonate and bicarbonate
122 by hydroxide titration (DZ/T 0064.49-93),” and the minimum detection limit was 0.01 mg/L.

123 In addition, from March to April 2013, at the Y-5 and Y-3 points, three water quality automatic
124 recorders (Levellogger gold, Canada) were arranged for inrush water monitoring. Monitoring
125 indicators were temperature, water level and electrical conductivity. The purpose of the monitoring

126 was to fully understand the inrush water quality during the whole accident, especially in the process of
127 well repair.

128 **3.2. Analysis of the physical and chemical reaction principles in different brine mixing conditions**

129 During the accident, the leakage brine of the trona (2000 m belowground) or glauber salt (1000 m
130 belowground) might flow through the gypsum deposit (200-400 m belowground), which is comprised
131 primarily of CaSO_4 , and cause physical and chemical reactions while it inrushes out of the ground. Thus,
132 the formation of the inrush water chemistry component might be from glauber brine, or trona brine, or a
133 mixture of the two brines, flowing through the gypsum layer with accompanying physical and chemical
134 reactions. To provide the basis for further analysis of the inrush water source, the physical solubility of
135 the gypsum and the reaction when the glauber salt brine, trona brine, or a mixture of trona and glauber
136 salt brine flowing through the gypsum deposits were analysed.

137 **3.2.1. The physical solubility of gypsum (CaSO_4)**

138 Gypsum is slightly soluble; when in water, its acidity is apparent. Eq. (1) provides the dissolution
139 rate equation of gypsum in water:

$$140 \quad R_{\text{Gypsum}} = k_1 \times \frac{A_g}{V} \left(1 - \left(\frac{IAP}{K} \right)_{\text{Gypsum}} \right) \quad (1)$$

141 R_{Gypsum} : the dissolution rate of gypsum; k_1 : rate constant; A_g : the surface area of gypsum; V : the
142 liquid volume in contact with the gypsum surface; IAP : the product of ion activity; and K : ion solubility

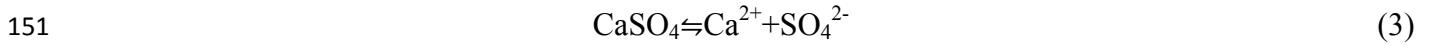
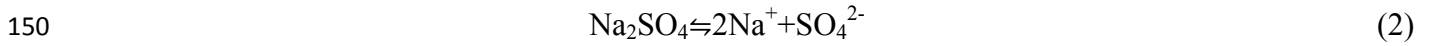
143 product.

144 $(\frac{IAP}{K})_{Gypsum}$ is affected by the temperature; thus, it is the same as R_{Gypsum} .

145 The solubility of gypsum in water reaches a maximum of 0.2097 g/100 g at 40°C. The solubility
146 decreases when the temperature is below or above 40°C. The content of SO_4^{2-} and Ca^{2+} obtained by
147 physical dissolution is very low.

148 3.2.2. Gypsum ($CaSO_4$) dissolved by glauber salt brine (Na_2SO_4)

149 Equations (2) and (3) show the reactions of Na_2SO_4 and $CaSO_4$ with water.

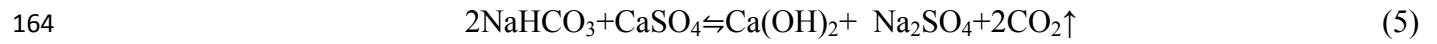
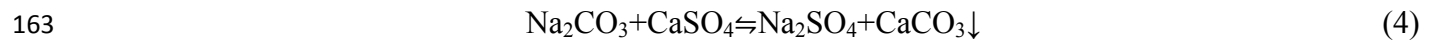


152 Because of the common-ion effect, the solubility of the electrolyte will decrease when a strong
153 electrolyte with the same ion is placed into an electrolyte-saturated solution. Thus, the solubility of
154 gypsum will be reduced when glauber salt brine flows through and dissolves the gypsum deposits; the
155 gypsum will be even harder to dissolve in this situation. Thus, if the glauber salt brine flows through the
156 gypsum deposits, the brine characteristic would not apparently change.

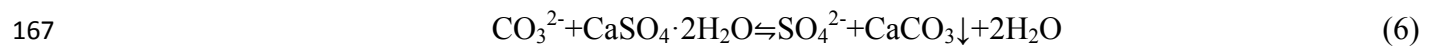
157 3.2.3. The reaction of trona brine or a mixture of trona and glauber salt brine with gypsum

158 The HCO_3^- and CO_3^{2-} contents in trona brine or in mixed brine are very high as is the solution
159 alkalinity and pH. If the reaction kinetics is not taken into account, the pH has little influence on the

dissolution of gypsum (Yang, 2003; Xu and Li, 2011). The reaction occurs when the brine with high concentrations of HCO_3^- and CO_3^{2-} flows through the gypsum deposits. The main chemical reactions are as follows:



In Eq. (4), CaSO_4 is slightly soluble, while CaCO_3 is insoluble. The reaction easily occurs when an insoluble substance is produced by a slight soluble substance, and the ionic equation is as follows:



The Gibbs Free Energy (ΔG) is -22.7 kJ/mol under the standard state. When ΔG is negative, the reaction, which is endothermic, occurs freely. The reaction is faster at higher temperatures. Eq. (5) shows that ΔG is 2102 kJ/mol under the standard state. When ΔG is positive, the reaction will not freely occur.

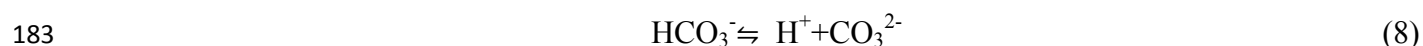
Thus, the reaction shown in Eq. (5) will not occur, but the chemical reaction will still proceed as shown in Eq. (4), when trona brine or mixed brine flow through the gypsum deposits.

3.2.4. The carbonate equilibrium effect during the reaction of different brines

The carbonate equilibrium that exists in the trona brine or mixed brine is affected by pH. The carbonate in groundwater exists in three forms: free carbonic acid, bicarbonate and carbonic acid.

In the trona brine ($\text{pH} > 10$), the concentration of HCO_3^- is 5-20 times that of the concentration of

178 CO_3^{2-} , and CO_3^{2-} in the brine is dominant in this case. When the trona brine flows through the gypsum,
 179 CaSO_4 reacts with CO_3^{2-} and CaCO_3 precipitates. If the concentration of CO_3^{2-} in the brine decreases,
 180 a reversible reaction will take place and drive the equilibrium to the right. Thus, the reverse reaction
 181 will occur when the trona brine flows through the gypsum as follows:



184 The circular reactions as shown in Eqs. (7) and (8) will occur when mixed brine flows through the
 185 gypsum because it has similar properties to the trona brine. Thus, taking the carbonate equilibrium
 186 effect into account, the concentrations of HCO_3^- and CO_3^{2-} will decrease, while SO_4^{2-} increases after
 187 CaCO_3 precipitates.

188 ***3.3. Simulation of groundwater inrush source***

189 For further quantitative analysis of the inrush water source and component, the international
 190 hydrological and geochemical simulation software PHREEQC was used to simulate the water-rock
 191 interaction. The PHREEQC (~~Dzavid~~[D.L. Parkurst and C.A.J. Appelo, 1999](#)) software was developed
 192 by the U.S. Geological Survey, and it is able to calculate geochemical action within a temperature
 193 range of from 0~300 degrees (Wei, 2010).

194 Based on the deduction that the main water inrush source around Anpeng was trona leakage brine,
 195 the simulation method PHREEQC was used and combined with the possible channel of inrush water

196 to establish a conceptual model and then hydrogeochemical simulation of the water-rock interaction
197 was conducted. Subsequently, the mixed ratio of inrush groundwater and shallow groundwater around
198 Anpeng were quantified, which can better verify the source of the inrush water.

199 3.3.1. Conceptual model

200 Around Anpeng, the trona leakage brine flowed through the specified mineral assemblages and
201 mixed with shallow groundwater in different proportions.

202 3.3.2. Initial data input

203 The parameters of the trona brine were taken from the enterprise's production testing data; the
204 parameters of the shallow groundwater were taken from the same aquifer but outside the study area,
205 and can basically represent groundwater background values. The specific parameters are shown in
206 Table 1.

207 3.3.3. Setting of stratum and mineral

208 The formations from the bottom to the top during the process of the leakage brine flowing into the
209 shallow groundwater and then flowing out of the ground were as follows: the third member of the
210 Hetaoyuan Formation of Paleogene, and the Liao Zhuang Formation and Fenghuang Formation of
211 Neogene and Quaternary, respectively. To simplify the mining area, according to the thickness of the
212 rock stratum and the proportion of mineral composition, it can be assumed that the layer through
213 which the trona brine flowed contains Ca-montmorillonite, kaolinite, gypsum, potash feldspar and

214 potash mica.

215 The main ingredients are as follows: Kaolinite: $\text{Al}_4[\text{Si}_4\text{O}_{10}](\text{OH})_8$; Gypsum: $\text{CaSO}_4 \cdot 2\text{H}_2\text{O}$;
216 Ca-montmorillonite: $(\text{Na,Ca})_{0.33}(\text{Al,Mg})_2[\text{Si}_4\text{O}_{10}](\text{OH})_2 \cdot n\text{H}_2\text{O}$; Dolomite: CaCO_3 ; Potash feldspar: K
217 $[\text{AlSi}_3\text{O}_8]$; Potash mica: aluminium silicate as K, Al, Mg, Fe and Li.

218 4. Results and Discussion

219 On 9 March 2013, in Anpeng, water samples from five groundwater inrush points and six
220 surrounding water quality monitoring points (resident well) were tested. The results of water chemical
221 composition are shown in Table 2, and the distribution of the sampling points is shown in Fig. 34.

222 According to the water quality analysis, the inrush brine had a relatively high salinity, with some
223 inrush water samples containing $\text{SO}_4\text{-Na}$ and some containing $\text{HCO}_3\text{-Na}$. The crystals mainly
224 consisted of NaSO_4 , Na_2CO_3 , and NaHCO_3 . The composition of the inrush water and the crystals was
225 the same as that of the high-concentrated ions in the trona brine (Na_2CO_3 , NaHCO_3 , etc.) and glauber
226 salt brine (Na_2SO_4).

227 4.1. The source of the inrush water

228 An automatic water quality recorder was set up at the Y5 inrush point on 4 March 2013. The
229 monitoring lasted from 5 March to 20 March 2013. Thus, the relationship between the inrush points
230 and the S02 well can be assessed according to the correlation of the changes between
231 temperature/electrical conductivity and the concentration of brine during the S02 production well

reparation period (5 March to 14 March 2013).

The production of glauber ceased during the investigation (2 March to 15 March 2013), so it could be determined how the glauber mining affects the water inrush hazard based on a dynamic water quality situation.

4.1.1. The source of inrush water at the Y-5 point

After successful reparation of the S02 well, the conductivity and temperature of the inrush water decreased significantly. The CO_3^{2-} concentration remained at 0, the concentration of HCO_3^- decreased to 500 meq/L, while the concentration of SO_4^{2-} increased to 600 meq/L. Subsequently, the concentrations of these three ions were in a state of dynamic balance. The analysis shows that the source of the inrush water at the Y-5 point is closely related to the S02 trona well.

In order to ensure whether the glauber brine exists at this point as part of an inrush source, further analysis was performed. The depth of the well rupture was 234 m; the gypsum deposit was developed to this depth. While the leakage of the trona brine flowed through the gypsum deposit, reactions would occur as shown in Eqs. (7) and (8).

According to the ion milliequivalent concentrations (Ca^{2+} 0.61 meq/L; CO_3^{2-} 905.3 meq/L; HCO_3^- 1332.94 meq/L; Cl^- 107.43 meq/L; and SO_4^{2-} 267.89 meq/L) at the Y-5 point, the concentration of Ca^{2+} was negligible compared to the other main ions. Only the reaction between CO_3^{2-} and CaSO_4 had to be taken into account because of the large number of CO_3^{2-} , fast velocity, the short contact time with

gypsum, and the high temperature. The reaction of CO_3^{2-} and CaSO_4 would take place at a ratio of 1:1 according to Eq. (7), and three types of intrush water sources could be assumed under this precondition as follows:

(1) The intrush water source was only from the trona brine.

The CO_3^{2-} and CaSO_4 in the brine reacted at a ratio of 1:1, and the concentration of SO_4^{2-} was equal to the reacted γCO_3^{2-} content. Thus, the $\gamma\text{CO}_3^{2-}/\gamma\text{HCO}_3^-$ ratio in the trona brine was equal to the $\gamma(\text{CO}_3^{2-}+\text{SO}_4^{2-})/\gamma\text{HCO}_3^-$ ratio in the intrush water. From this calculation, it could be seen that $\gamma(\text{CO}_3^{2-}+\text{SO}_4^{2-})/\gamma\text{HCO}_3^-$ was equal to 0.88, while $\gamma\text{CO}_3^{2-}/\gamma\text{HCO}_3^-$ ranged between 0.86 and 1.26. The content of $\gamma(\text{CO}_3^{2-}+\text{SO}_4^{2-})/\gamma\text{HCO}_3^-$ was similar to $\gamma\text{CO}_3^{2-}/\gamma\text{HCO}_3^-$; therefore, the source of the intrush water was exclusively trona brine.

(2) The intrush water source was only from the glauber brine.

The $\gamma\text{SO}_4^{2-}/\gamma\text{HCO}_3^-$ ratio in the glauber brine was equal to 1237.8, compared to 0.19 in the intrush water. Therefore, this assumption was incorrect because of the widely varying ratios.

(3) The intrush water source was from a mixed brine of glauber and trona,

Assuming that the contribution ratio of the glauber brine was X and that of the trona brine was Y was true, then $1237.8 \times X + (0.86 \sim 1.26) \times Y = 0.88$. This equation showed that when the contribution ratio of the trona brine was equal to 1, the contribution ratio of the glauber brine was equal to 1.6×10^{-5} and was too small to ignore.

Thus, it could be confirmed that the water inrush source at Y-5 was exclusively the leakage of trona brine from the broken S02 well.

4.1.2. The sources of inrush water at the Y-4, Y-3, Y-2, and Y-1 points

The inrush water quantity and the dynamic variation of the concentration of SO_4^{2-} and HCO_3^- at points Y1-Y4 were not obvious when the S02 well was under repair and all the glauber wells were shut down (2-15 March). This result shows that the sources of these water inrush points were not due to the underground mining activities of the glauber brine or the rupture of the S02 well, but because of the brine leakage from other trona wells.

4.1.3. Components and mixed proportions of the inrush water

The PHREEQC simulation conditions were assumed to be as follows: (1) the trona brine did not mix with shallow groundwater after flowing through the mineral layer; or (2) the trona brine mixed with shallow groundwater in a ratio of 1:2, 1:10, 1:100, 1:200, 1:500, 1:1000 and 1:5000 after flowing through the mineral layer. The simulation results are shown in Table 3.

Table 3 shows that when the trona brine flowed through the stratum and shallow groundwater, the concentrations of Na^+ , Cl^- and SO_4^{2-} decreased while the concentration of HCO_3^- increased with increasing proportion of the shallow water. The concentration of Ca^{2+} decreased at first and then increased.

The ion concentrations at Y-5, except for SO_4^{2-} , were similar to the ion concentrations in the trona

286 brine. However, at the same time, the concentration of HCO_3^- was nearly 0. When the trona brine
287 flowed through the layer, it would react rapidly and pour out of the ground directly because of the fast
288 velocity of the inrush water at Y-5. Meanwhile, the trona brine was not continuously provided in the
289 simulation. Thus, the concentration of HCO_3^- would be near to the concentration of trona brine in
290 reality. Therefore, the trona brine must have a rapid inrush, nearly not mixing with shallow
291 groundwater.

292 The PHREEQC simulation analysis results show that 1) the water inrush source of Y-5 was nearly
293 all of the trona brine from the ruptured S02 well; 2) the water inrush source of Y-3 was a mixture of
294 trona brine and groundwater in a ratio of from 1:10~1:100; and 3) the water inrush sources of Y-4, Y-2
295 and Y-1 were a mixture of trona brine and groundwater under the ratio of 1:200.

296 ***4.2. The channel of the inrush water***

297 *4.2.1. Reason for the brine leakage*

298 Trona is produced by either a single well or double/multiple well convection mining method, a
299 water-soluble mining method (Lin, 1987). The main mining unit consists of a salt cavity and
300 production well. Thus, the instability of the salt cavity and the rupture of the production well are the
301 main possible reasons for brine leakage.

302 (1) Analysis of salt cavity stability

303 The possibility of salt cavity collapse: Trona is distributed at the bottom of the second member of

304 the Hetaoyuan Formation and in the upper part of the first member of the Hetaoyuan Formation, with
305 dolomite strata developed in the roof and floor. The thick and hard surrounding rock structure
306 determined that the cavity produce by hydrofracture but it is hard to fill with large-scale fractured
307 channels and can remain intact and stable.

308 The development of a roof fracture: When a mineral is under exploitation, the surrounding rock in
309 the cavity is under pressure from the inner brine. This pressure is equal to the water injection pressure
310 plus the water column pressure in the production well. The water injection pressure of the trona
311 production well is approximately 10-20 MPa, while the 1560.92-2929.53 m (mineral buried depth)
312 water column pressure is approximately 15.3-28.71 MPa. Thus, the greatest water pressure on the
313 surrounding rock in the cavity is 48.71 MPa. The main lithology of the surrounding rock is dolomite
314 which is 500 m in thickness and 142.66 MPa in compressive strength, which is nearly 3 times that of
315 the greatest possible water pressure. Therefore, large-scale fractures in the surrounding rock of the
316 trona mineral would be difficult to develop under the effect of sustained water pressure.

317 (2) Analysis of production well rupture

318 The phenomenon of brine leakage caused by the S02 well rupture in Anpeng indicates that
319 production well damage is an important cause of brine leakage. The depth of the S02 well rupture is
320 234 m underground, i.e. in the gypsum deposit, which is strongly hygroscopic. The pressure caused by
321 the water swelling is approximately 0.15 MPa (Li and Zhou, 1996), which may damage the production

322 well and induce brine leakage. The high concentration of SO_4^{2-} (>250 mg/L) generated by the reaction
323 of leakage brine and gypsum can also corrode the production well and lead to groundwater inrush.

324 4.2.2. Analysis of water-conducting channel

325 According to our analysis, the most probable reason for brine leakage in trona is production well
326 rupture. The leaking brine will flow along the water-conducting channel into the shallow aquifer and
327 even pour out of the ground. However, the geological structure in the mining area shows no
328 water-conducting fault development. Thus, the water-conducting channel, that the leakage brine flows
329 along, is probably a fissure or artificial channel.

330 A structural fissure is the main type of fissure that occurs in groundwater inrush hazards when
331 using the solution mining method. The structural fissure is determined by the maximum horizontal
332 principal stress, which is controlled by the tectonic stress field in the mining area. The connection
333 direction of the S02 well and the other water inrush points is NW-SE, which is the same as that of the
334 structural fissure zone development direction. This indicates that the main water-conducting channel
335 in Anpeng is controlled by the structural fissure zone.

336 The inrush points in Anpeng are all at the abandoned gypsum exploitation wells, which were not
337 closed properly. Thus, high-pressure cavity water or leakage brine can flow along the structural fissure
338 zone, finally connect with these wells, and then pour out of the ground through boreholes. Therefore,
339 the abandoned gypsum exploitation wells are the main channels through which the shallow polluted

340 | [groundwater flowed out of the ground, as shown in Fig. 45.](#)

341 **5. Conclusions**

342 This study aimed to investigate the source and channel of the inrush water in a multilayer rock
343 salt mining area. To achieve the set objectives, this study combined an analysis of geological and
344 hydrogeological conditions, an analysis of physical and chemical reaction principles of different
345 brines, the PHREEQC simulation method, and an analysis of geological and artificial reasons for the
346 conducting channel where leakage brine flowed from the damage depth out to the ground as the study
347 methodology.

348 Long-term solution mining with high-pressure and -temperature water not only dissolves minerals
349 but also may cause rupture of strata and damage of the production well, which usually results in brine
350 leakage or the inrush of groundwater. Geological and hydrogeological conditions are the basis which
351 determines the total risk of the groundwater inrush hazard. Physical and chemical reaction principle
352 analysis of different brines and hydrogeochemical simulation of water-rock interaction in different
353 assumed conditions using the PHREEQC simulation method can not only determine the exact source
354 of the leakage brine but also identify the mixed proportion of inrush water while the leakage brine
355 flows through the mineral layer in different way. Other than geological reasons, mining techniques
356 such as pressure control of injection water and groundwater quality monitoring of exploitation wells
357 may also determine the risk of a groundwater inrush hazard in a multilayer rock salt mining area.

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361 **Author Contributions**

362 Bin Zeng and Tingting Shi contributed to data analysis and manuscript writing; Zhihua Chen
363 proposed the main structure of this study; Liu Xiang and Muyi Yang designed and performed the
364 experiments; and Shaopeng Xiang performed the PHREEQC simulation. All the authors read and
365 approved the final manuscript.

366 **Conflicts of Interest**

367 The authors declare that they have no conflict of interest.

368

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Figure captions

Fig. 1. One of the long-term (longer than 2 years) groundwater inrush points with stable discharge (Y-3).

Fig. 2. The sudden groundwater inrush point (Y-5). As shown in this figure, the high-temperature inrush groundwater was being pumped after the ground was broken.

Fig. 3. Information about strata, lithology, aquifers, and buried positions of each ore bed in the mining area.

Fig. 4. Sketch map of hydrogeological conditions and the distribution of groundwater inrush points in the mining area.

Fig. 5. Schematic diagram of source and channel analysis of the groundwater inrush hazard in the multilayered rock salt mining area in Tongbai County.



Fig.1



Fig.2

Stratigraphy				Thickness (m)	Lithologic profile	Petrographic description	Minerals	Aquifer
System	Series	Formation	Member					
Quaternary								
Neogene	Oligocene	Fenghuang zhen		0-290		Alternating layers of sandy conglomerate and sandy clay		Shallow aquifer
Paleogene	Eocene	Hetaoyuan	Liaozhuang	500-634		Upper part: mudstones are interbedded with gypsum Lower part: Alternating layers of mudstone and sandy conglomerate	Gypsum	weak permeable stratum
			Third segment	400-500		Mudstone with interlayers of sandy conglomerate, as well as thin layers of shale, muddy dolomite and glauber's salt	Glauber	Deep aquifer
			Second segment	700-800		Mudstone is interlayered with muddy dolomite and dolomite, as well as small amounts of trona	Trona	
			First segment	1100-1700		Mudstone, muddy dolomite, dolomite, shale and siltstone	Trona	
							Oil	

Legend








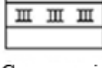
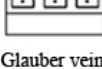
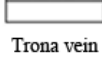
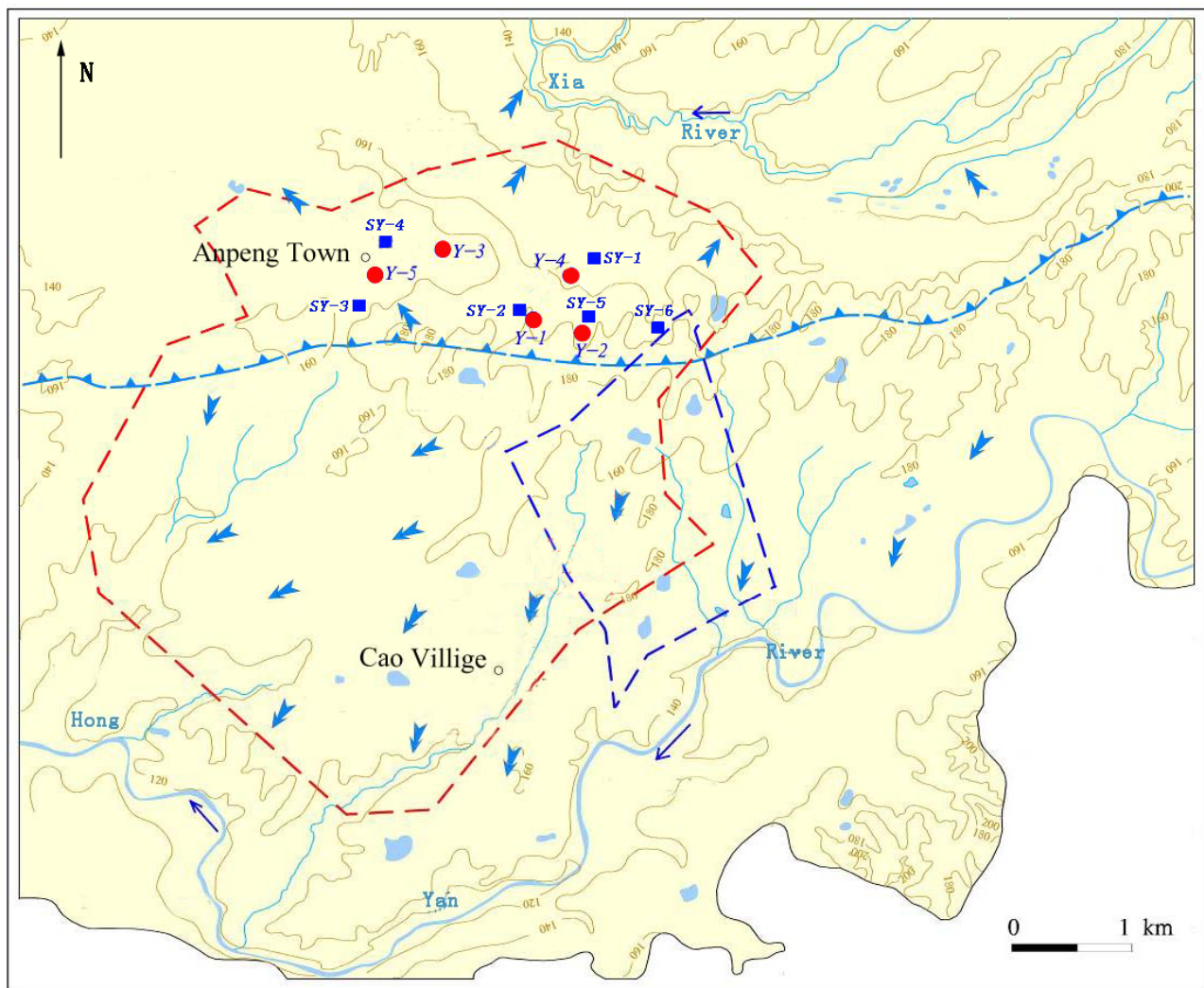
 Sandy conglomerate
 Sandy clay
 Mudstone
 Muddy dolomite
 Shale
 Siltstone
 Dolomite
 Gypsum vein
 Glauber vein
 Trona vein

Fig.3



- | | | |
|----------------------------|--------------------------------|-------------------------------|
| Quaternary pore water | The area of trona mine | The area of glauber salt mine |
| Contour and elevation | Drainage divide of groundwater | Rivers and lakes |
| Groundwater flow direction | Groundwater intrush points | Resident well points |

Fig.4

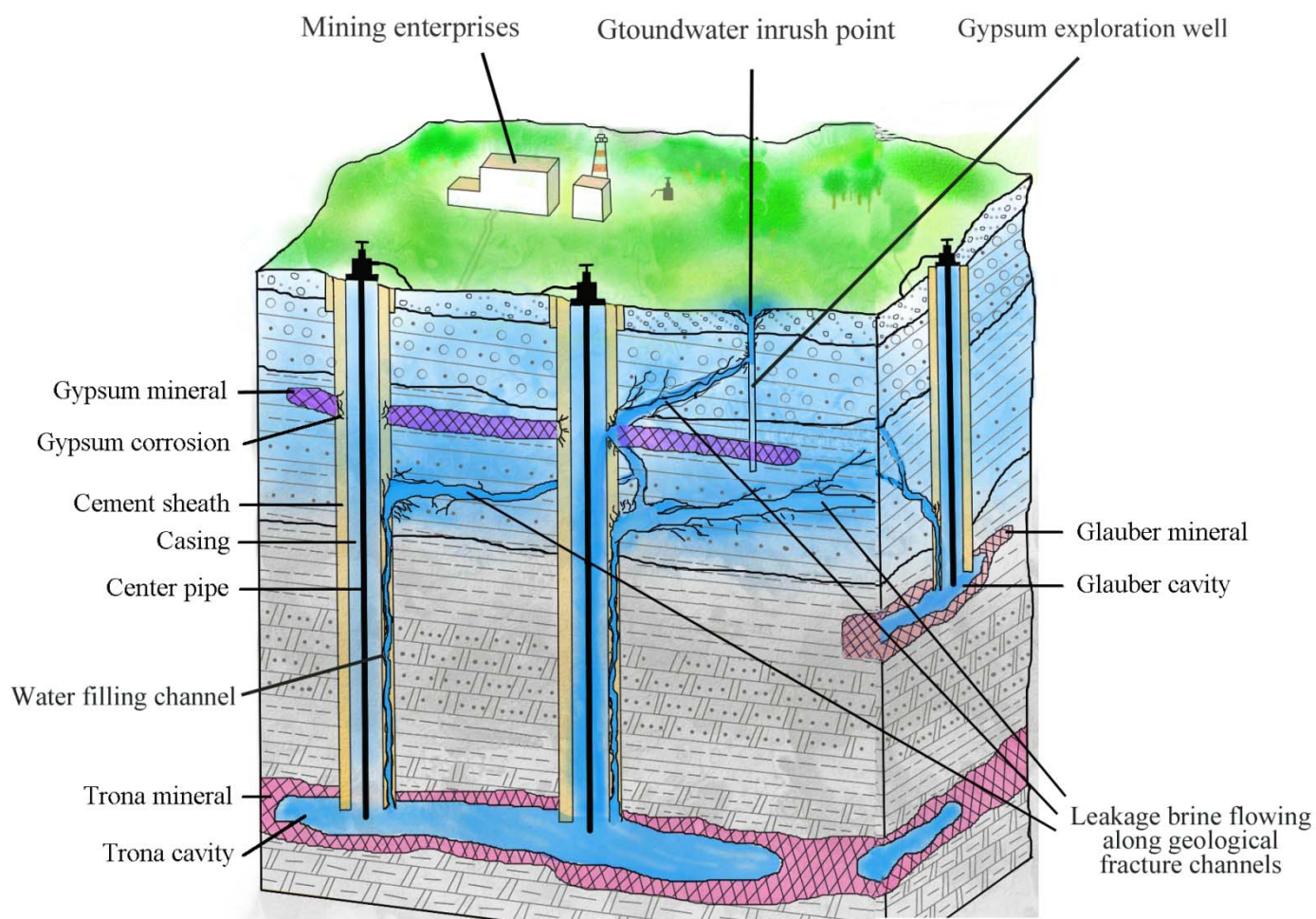


Fig.5

Table 1 Initial data of trona brine and background value of groundwater for the PHREEQC

Type	Temperature (°C)	pH	simulation						
			Na ⁺	Ca ²⁺	Mg ²⁺	Cl ⁻	SO ₄ ²⁻	HCO ₃ ⁻	CO ₃ ²⁻
			(mg/L)						
Trona brine	70.0	10.8	85880	5.0	1.0	3819	206.0	104721	4565
Background value of groundwater	14.1	7.5	38.76	67.10	23.88	12.46	39.31	386.87	0.00

Table 2 Chemical composition of groundwater from the inrush hazard points and surrounding

resident wells										
Source	Point	Na ⁺	Ca ²⁺	Mg ²⁺	Cl ⁻	SO ₄ ²⁻	HCO ₃ ⁻	CO ₃ ²⁻	Salinity	Depth
(mg/L)										(m)
Groundwater from inrush hazard points	Y-1	447.30	91.2	74.68	171.18	278.55	1488.89	0.00	1807.35	330.55 ~ 430.2
	Y-2	524.50	89.34	75.32	153.97	298.88	1525.00	0.00	1904.51	
	Y-3	1132.00	146.6	158.30	125.56	4296.44	1012.93	0.00	6365.37	
	Y-4	322.12	98.67	123.88	210.78	346.55	1122.77	0.00	1663.38	
	Y-5	50300.00	12.23	53.21	3813.80	12858.63	81309.15	27159.0	107692.4	
Groundwater from resident wells around the inrush points	SY-1	46.28	76.76	17.29	64.3	14.58	319.03	0.00	378.73	10.00
	SY-2	28.37	98.02	27.46	26.16	10.38	453.84	0.00	417.31	
	SY-3	43.14	46.2	14.42	31.02	117.12	319.03	0.00	316.26	
	SY-4	118.53	278.4	72.3	425.23	175.96	568.52	0.00	1354.68	
	SY-5	31.67	95.51	19.22	53.93	22.59	351.97	0.00	398.9	
	SY-6	36.77	68.82	19.6	18.51	21.55	340.38	0.00	335.43	

Table 3 Simulation results for a mixed proportion of inrush trona brine using the PHREEQC

method (mg/L)						
Conditions	Mixed proportion with shallow groundwater	Na ⁺	Ca ²⁺	Cl ⁻	SO ₄ ²⁻	HCO ₃ ⁻
Trona brine unmixed or mixed with different proportion of shallow groundwater after flowing through the mineral layer (simulation results)	Unmixing	87147.00	301.08	3880.15	68659.20	5.06
	1:1	48093.00	280.00	2145.62	37900.80	9.39
	1:2	33235.00	184.72	1485.68	26188.80	13.97
	1:10	9586.40	148.28	436.30	7561.92	57.95
	1:100	1098.25	90.40	141.63	873.89	306.34
	1:200	571.78	69.60	118.56	459.17	382.17
	1:500	252.77	68.32	104.60	207.84	453.66
Water quality test results in five water inrush hazard points	1:1000	144.81	67.52	99.94	105.12	481.60
	Y-1	447.30	91.20	171.18	276.55	1488.89
	Y-2	524.50	89.34	153.97	298.88	1525.00
	Y-3	1132.00	146.60	125.56	4296.44	1012.93
	Y-4	322.12	98.67	210.78	346.55	1122.77
	Y-5	50300.00	12.23	3813.80	12858.63	81309.15

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