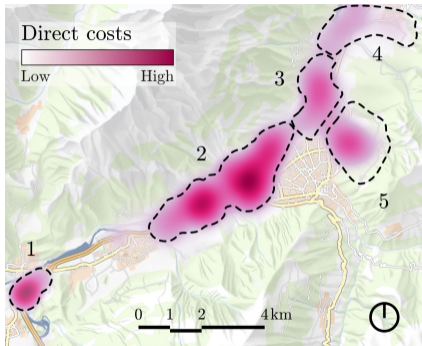
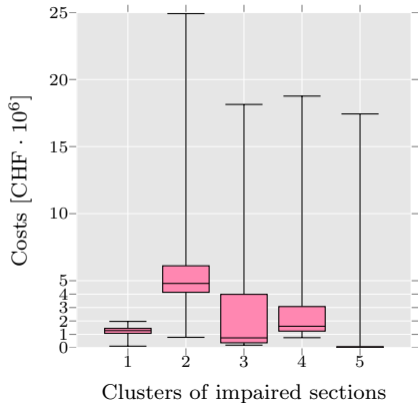


(a) Heatmap of direct costs



(b) Direct costs per cluster



(c) Costs

